

FIG. 1

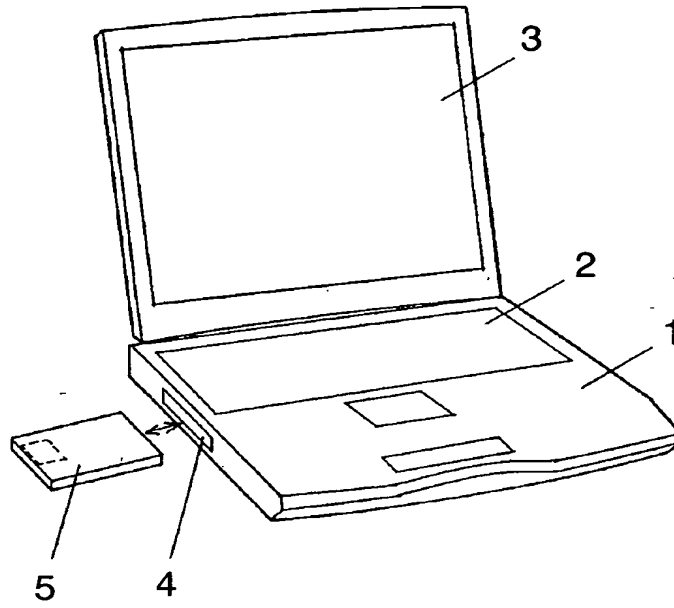


FIG. 2

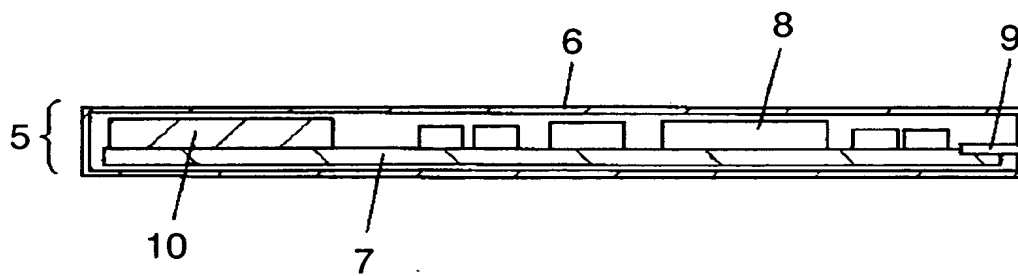


FIG. 3

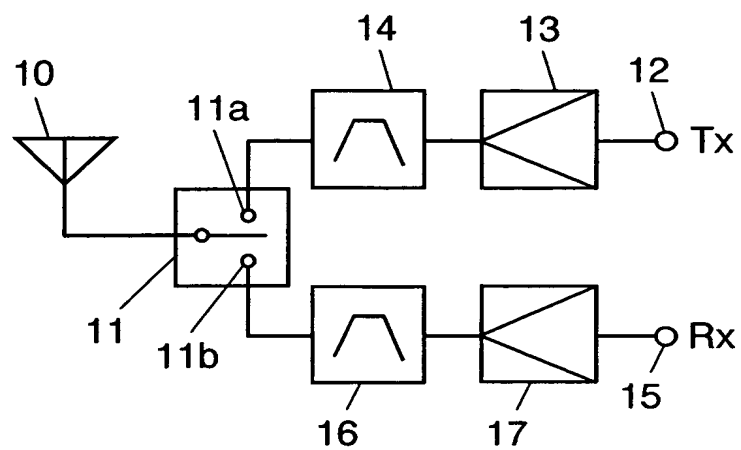


FIG. 4A

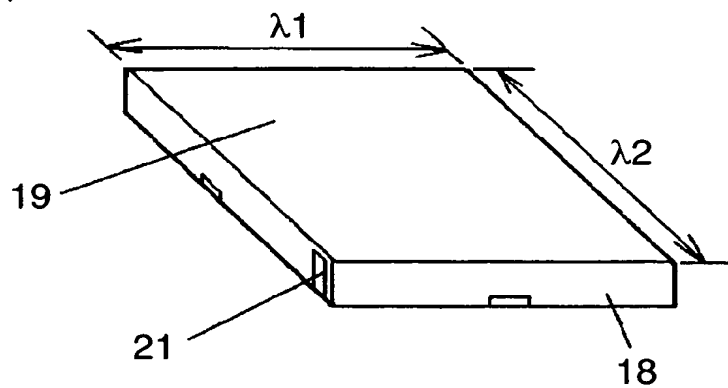
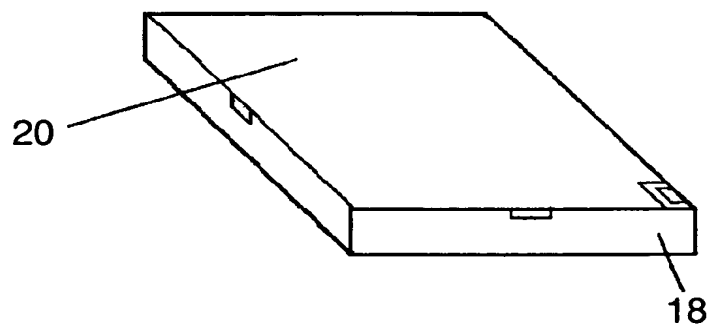


FIG. 4B



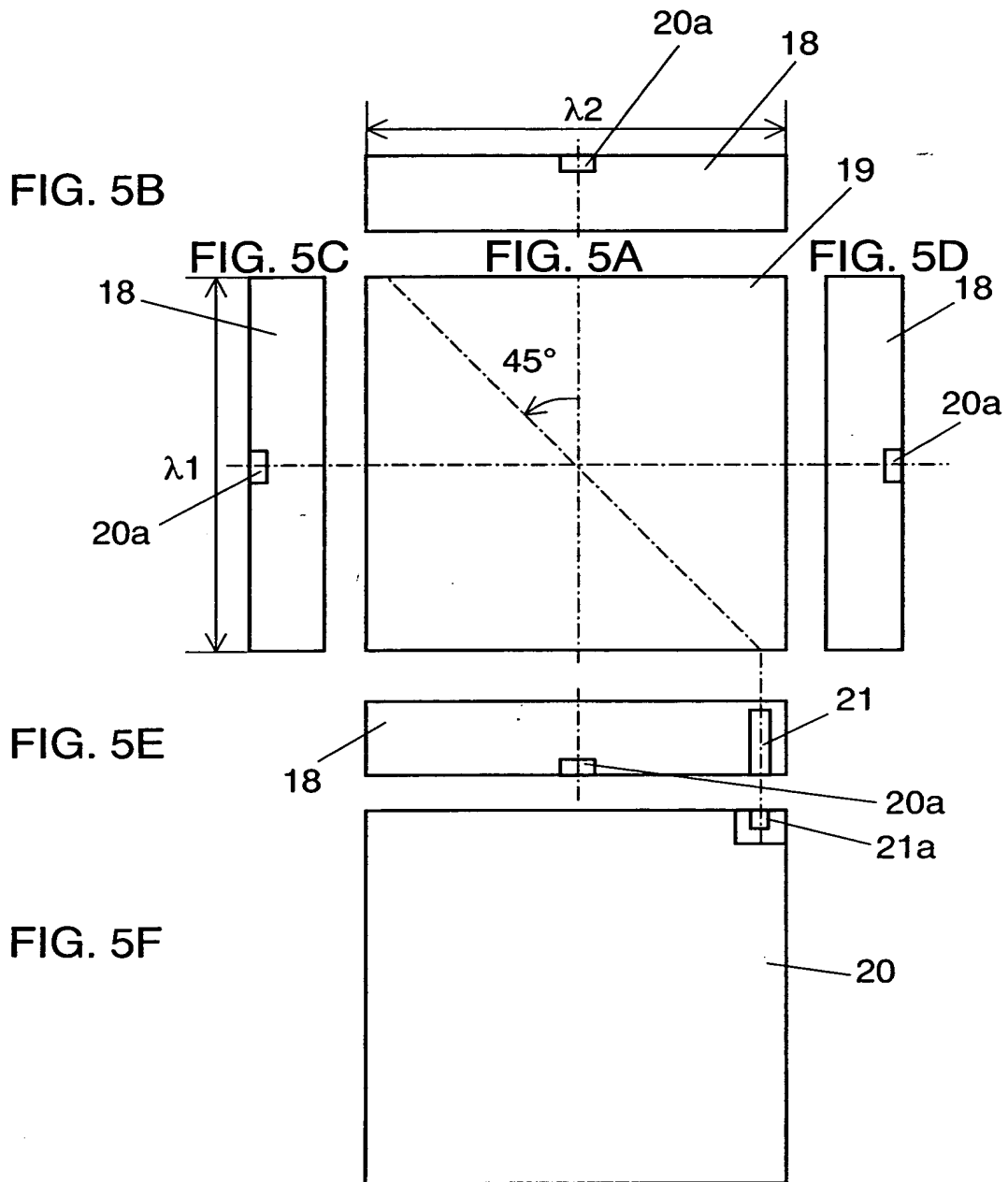


FIG. 6

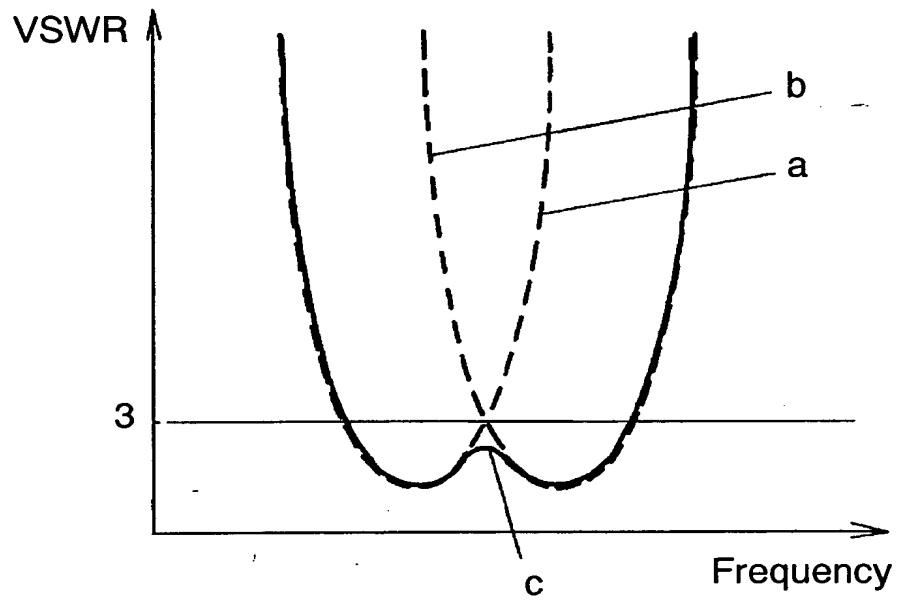


FIG. 7A

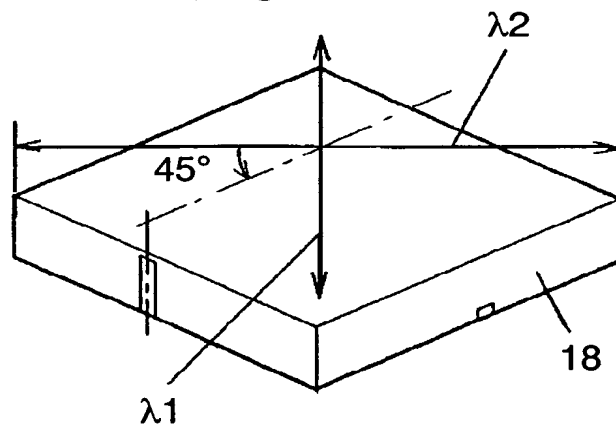


FIG. 7B

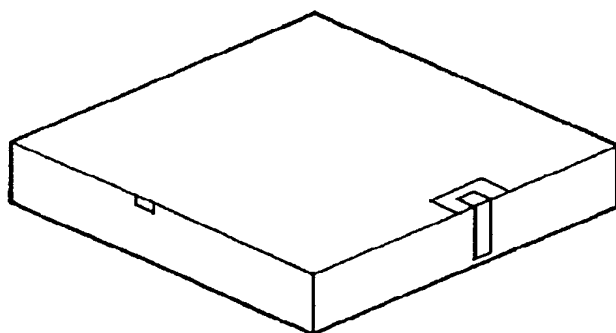


FIG. 8A

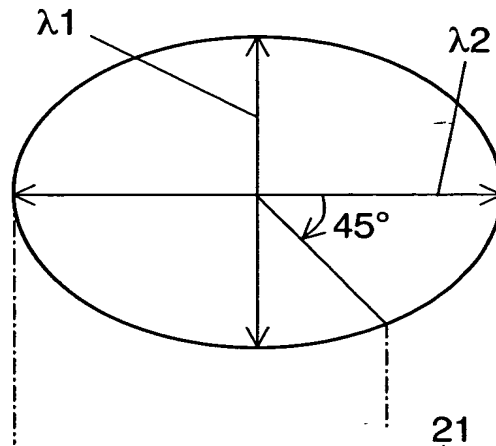


FIG. 8B

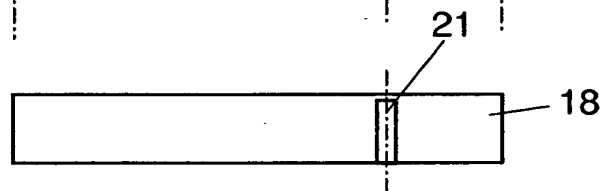


FIG. 8C

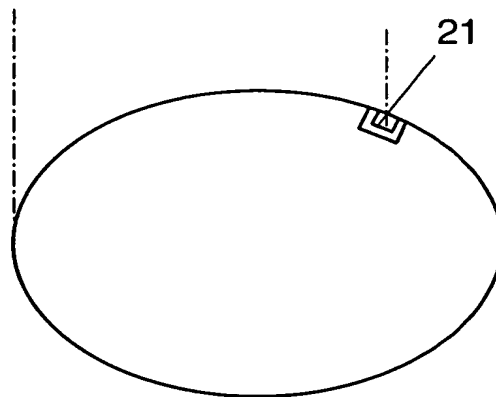


FIG. 9A

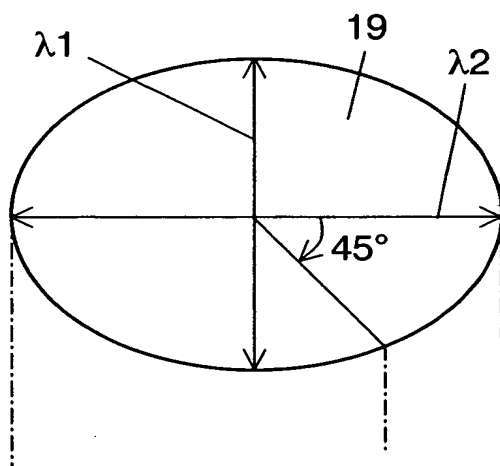


FIG. 9B

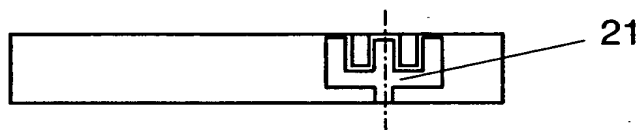


FIG. 9C

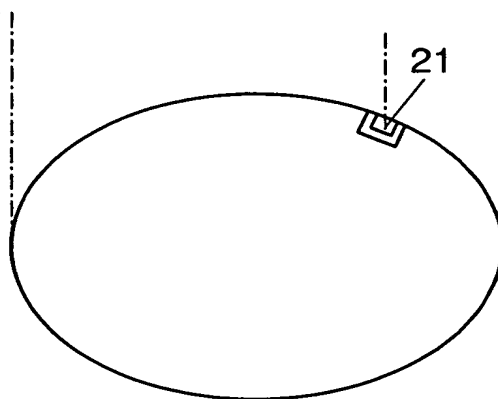


FIG. 10

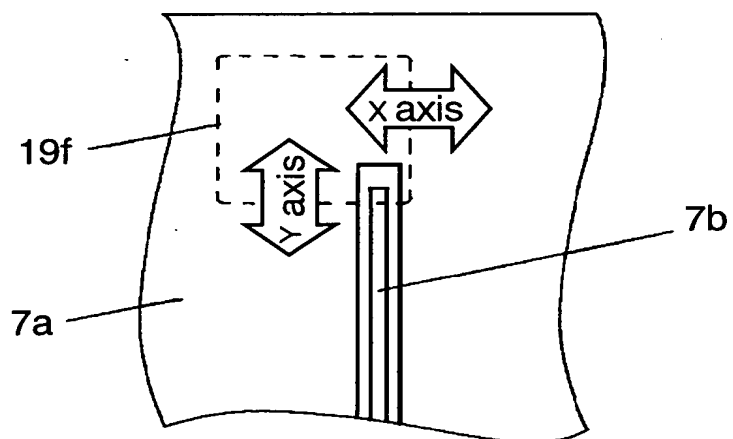


FIG. 11A

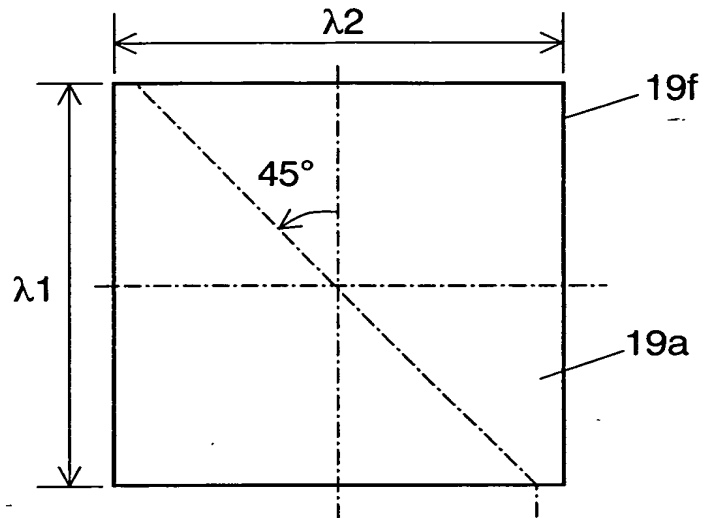


FIG. 11B

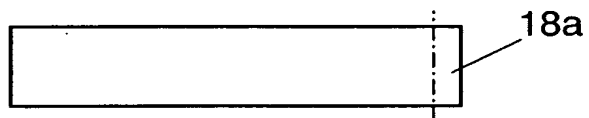


FIG. 11C

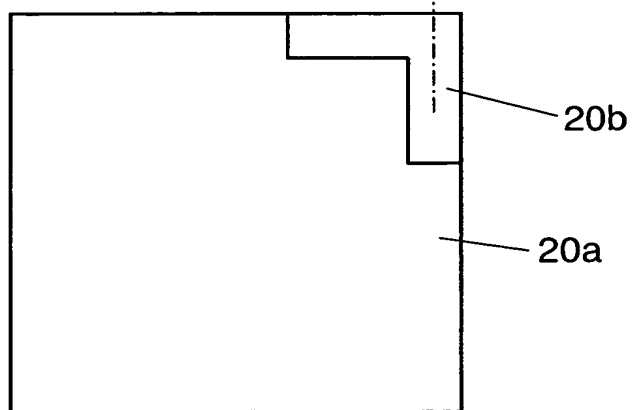


FIG. 12A

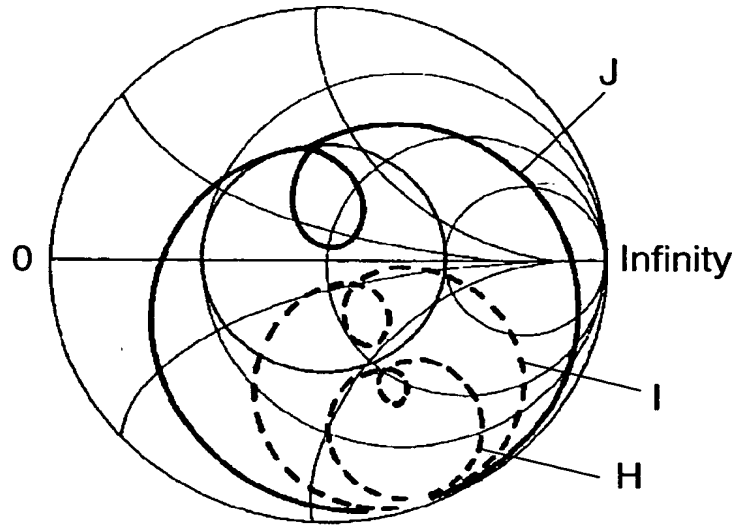


FIG. 12B

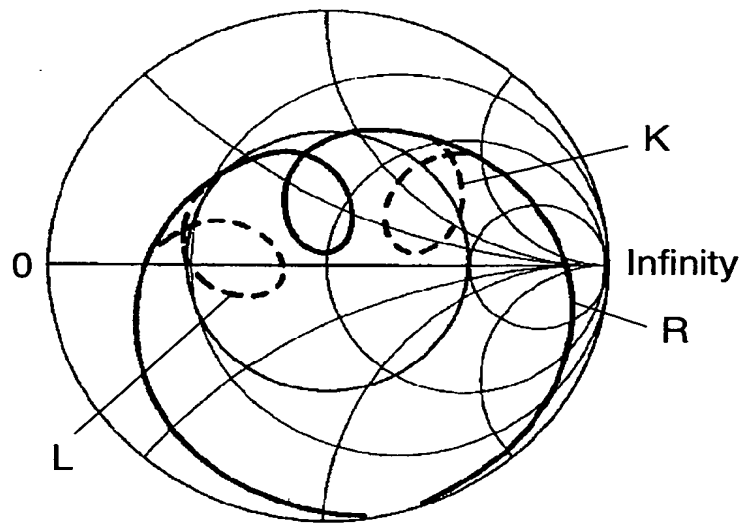


FIG. 12C

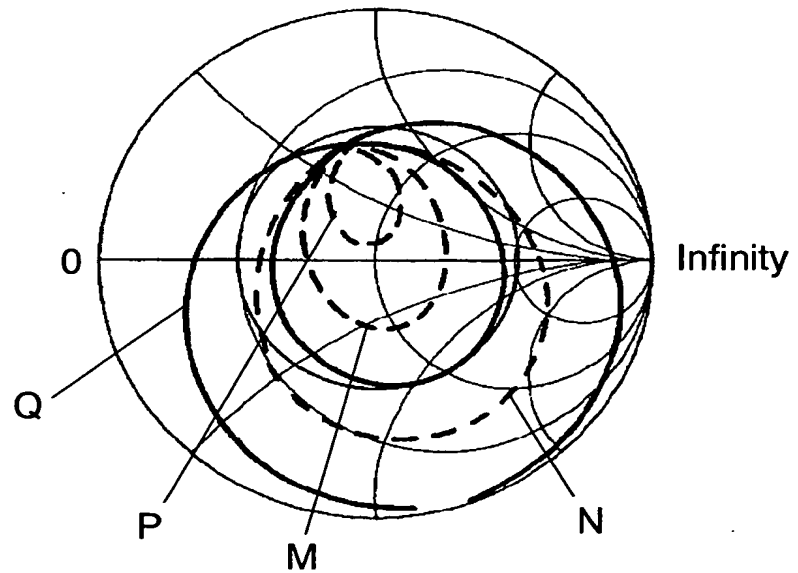


FIG. 13A

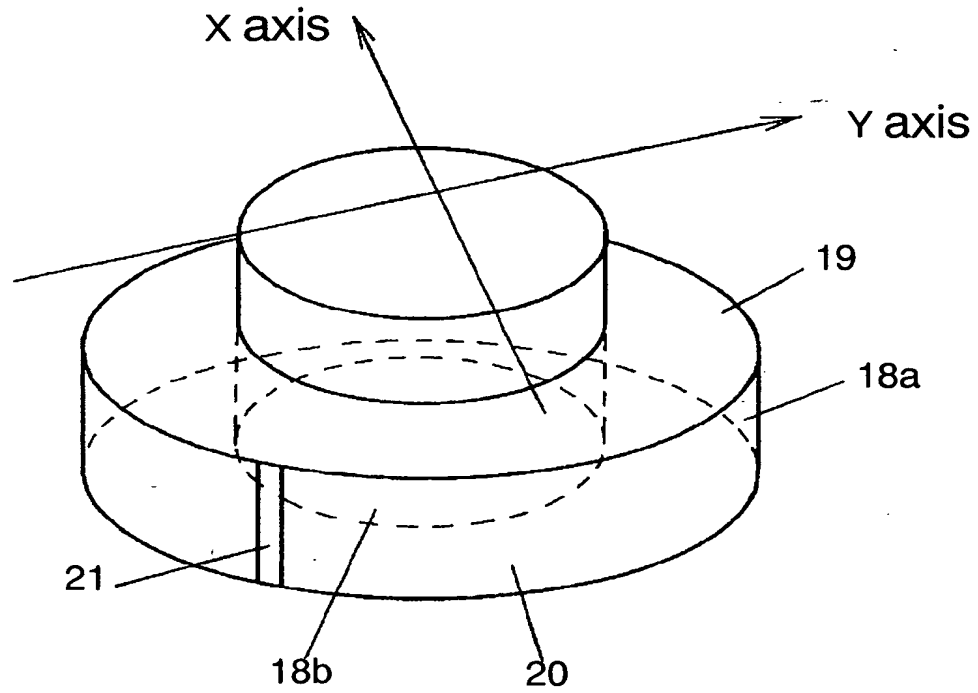


FIG. 13B

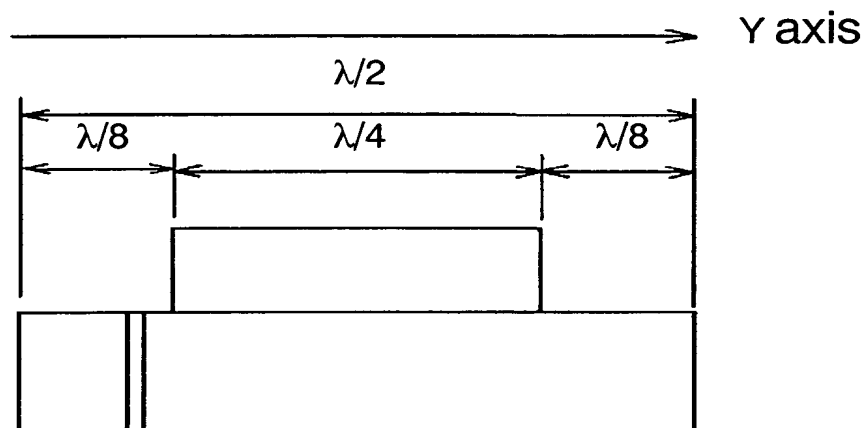


FIG. 14A

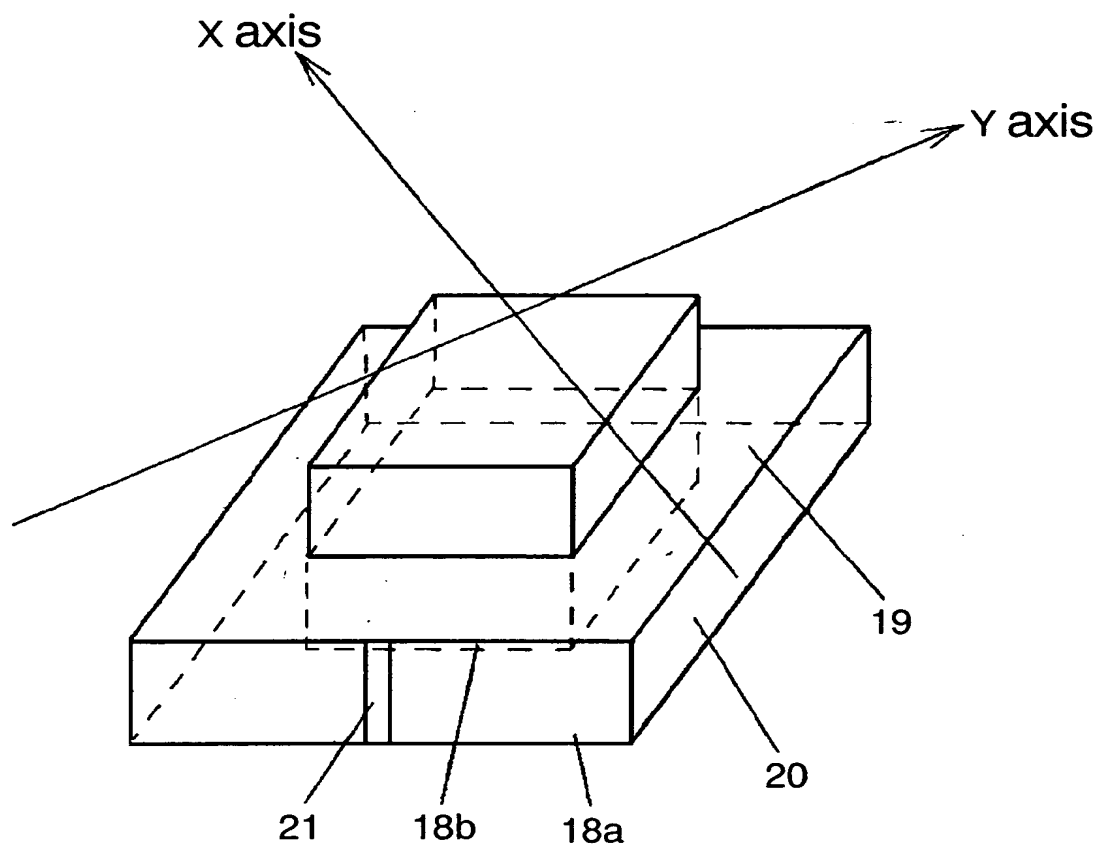


FIG. 14B

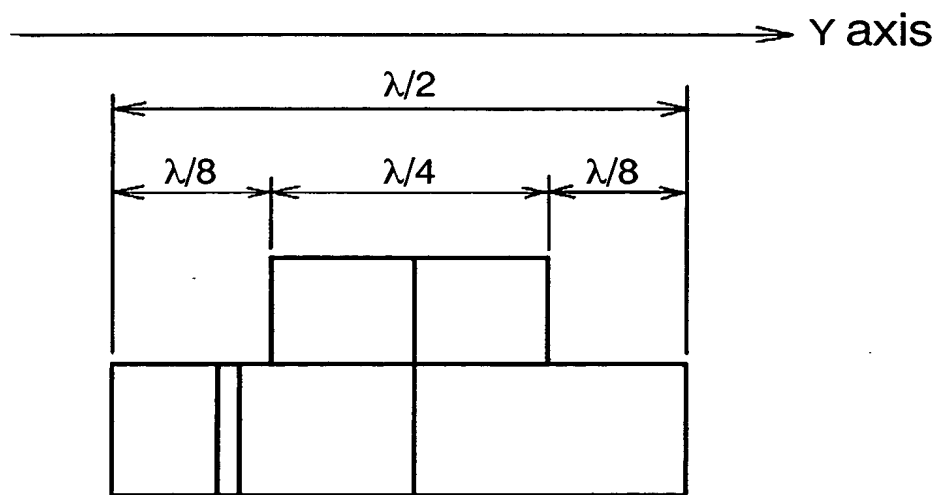


FIG. 15A

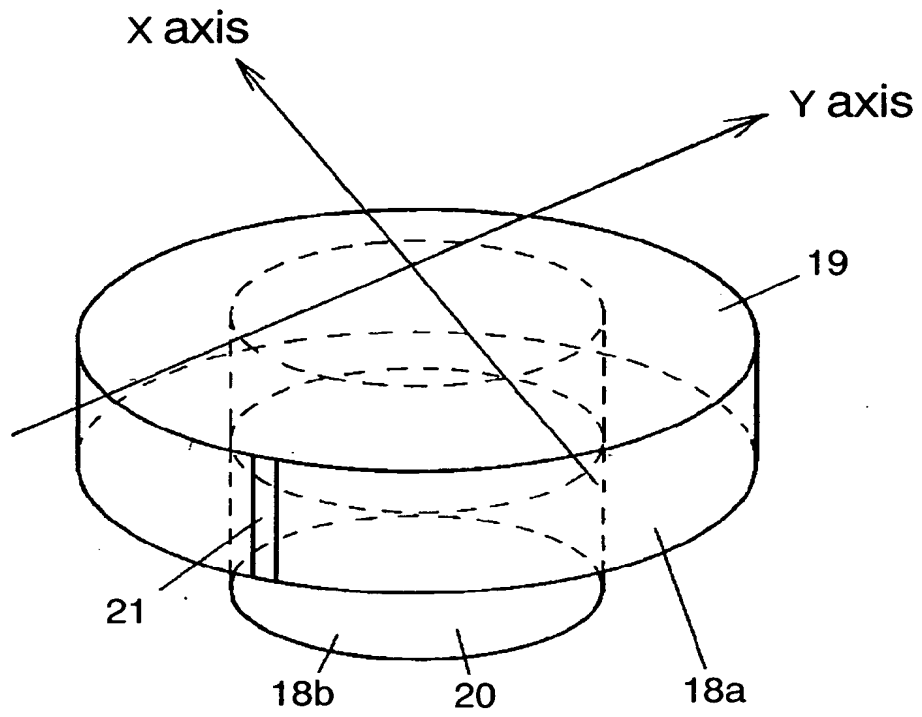


FIG. 15B

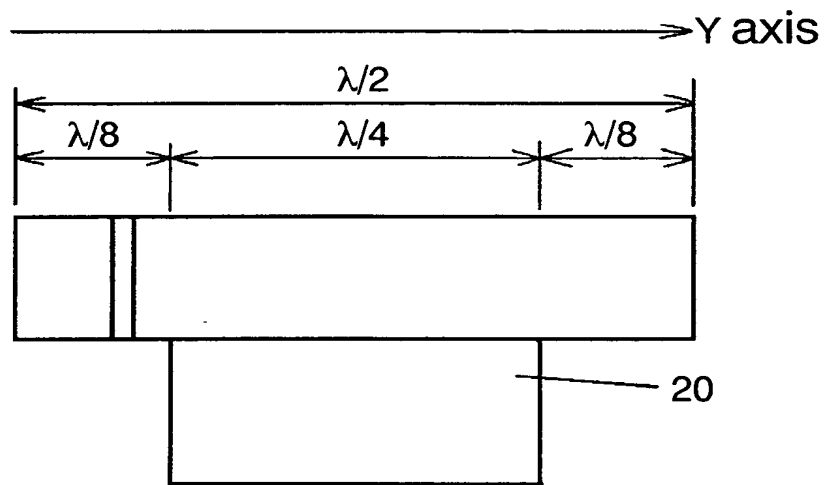


FIG. 16A

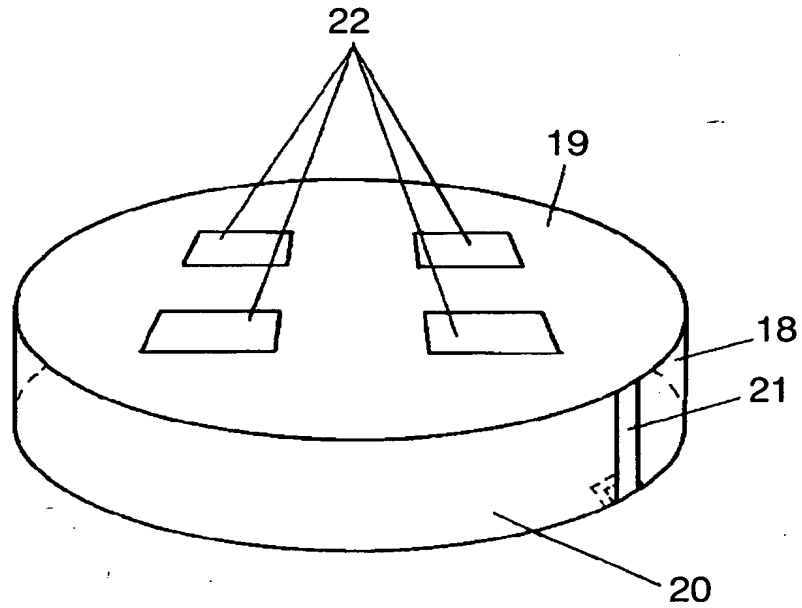


FIG. 16B

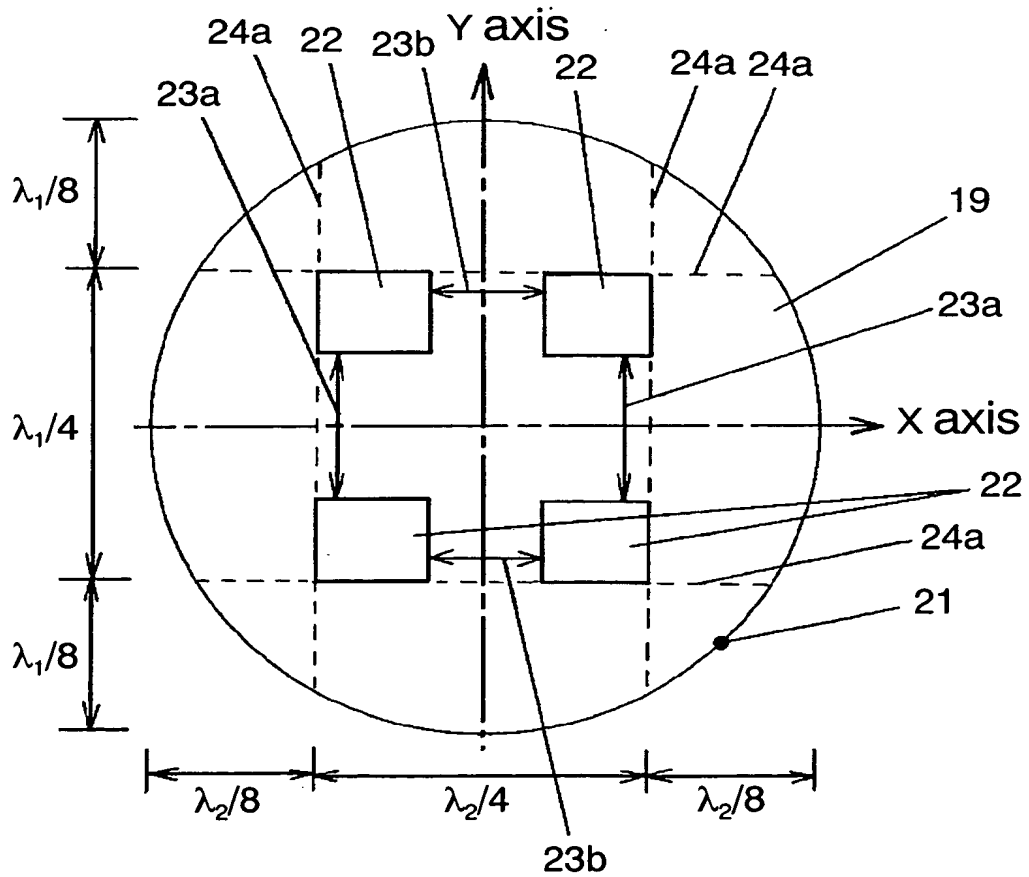


FIG. 17A

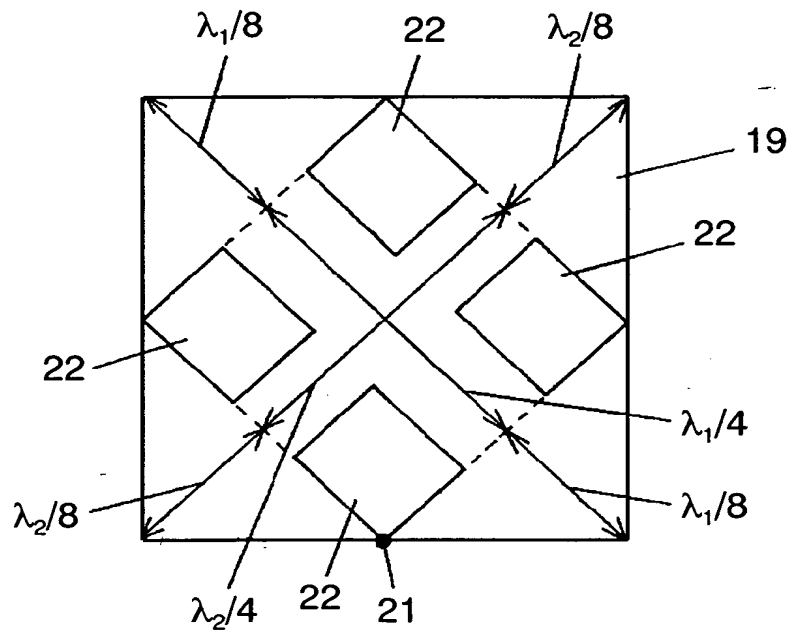


FIG. 17B

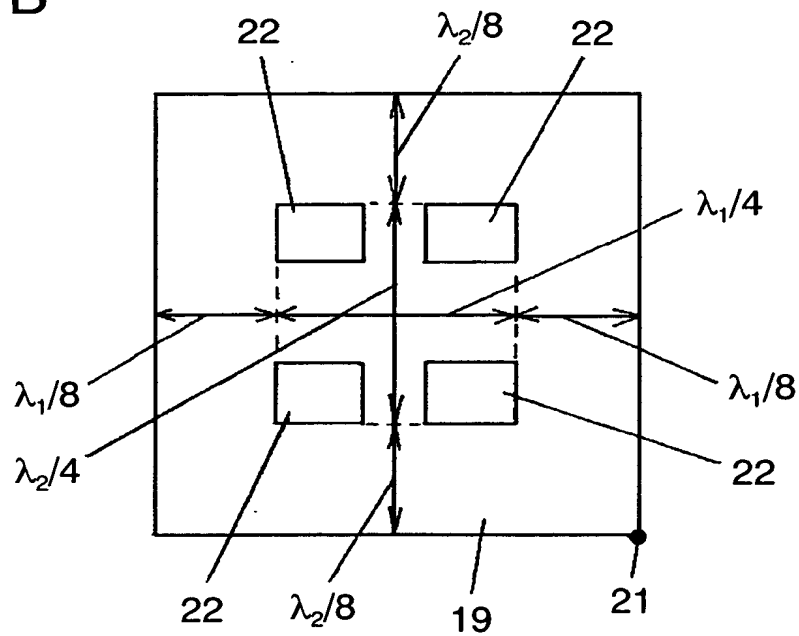


FIG. 18A

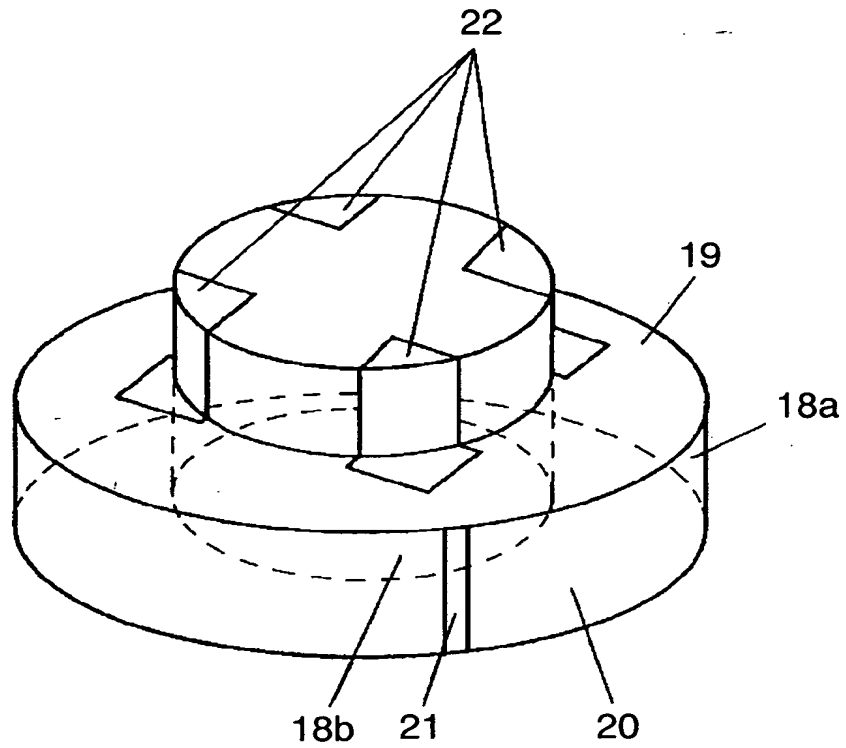


FIG. 18B

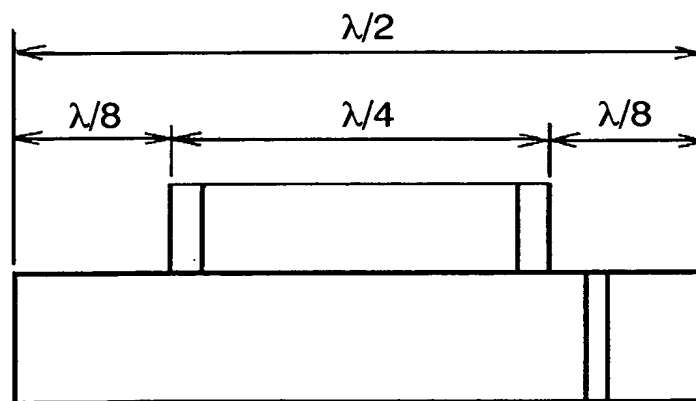


FIG. 19A

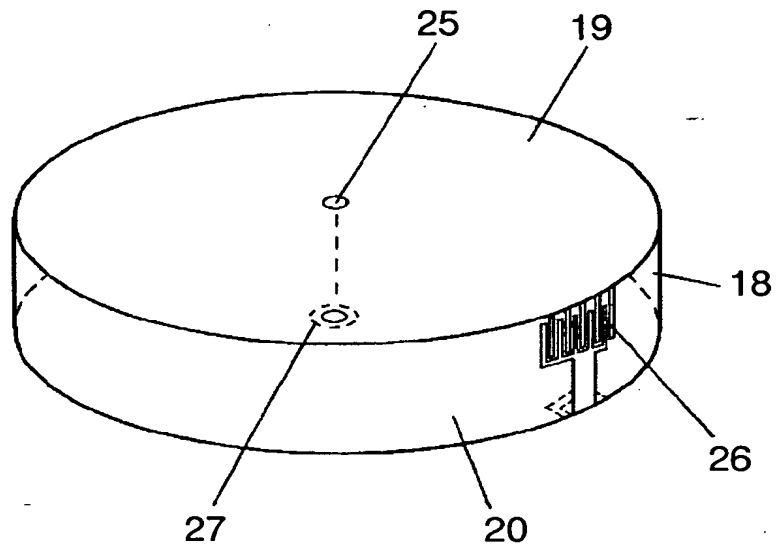


FIG. 19B

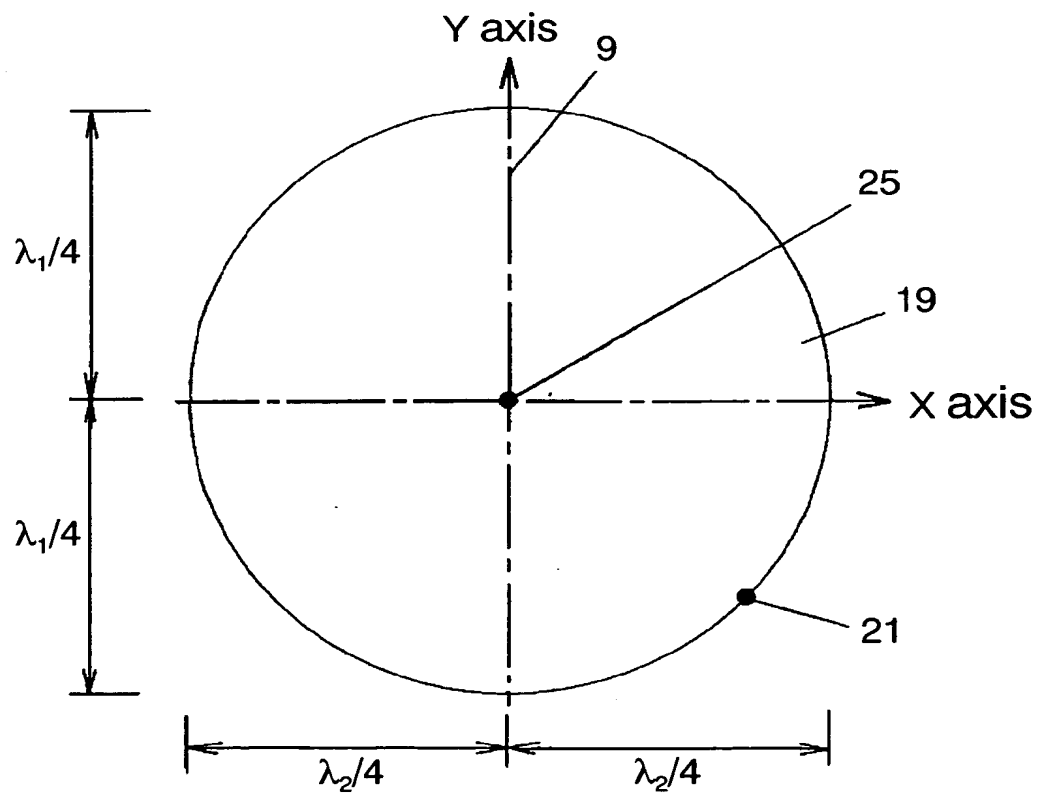


FIG. 20A

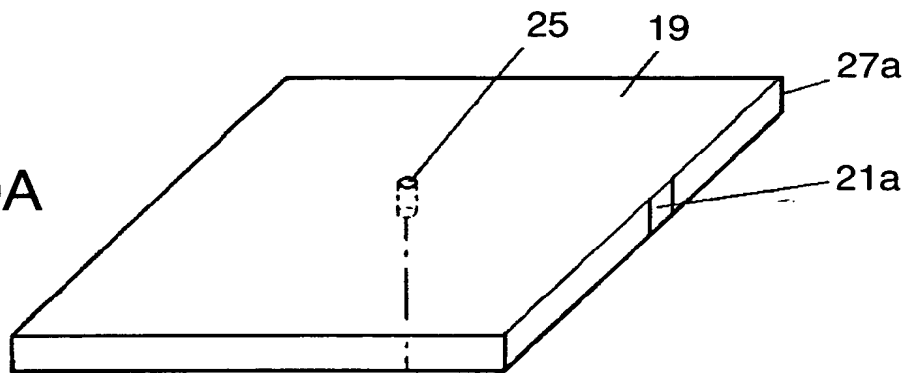


FIG. 20B

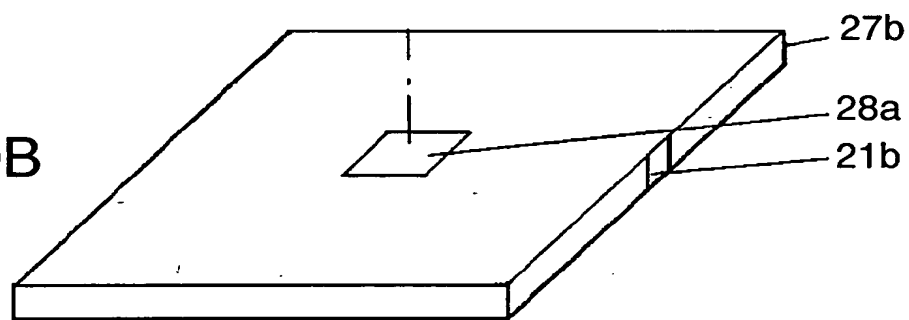


FIG. 20C

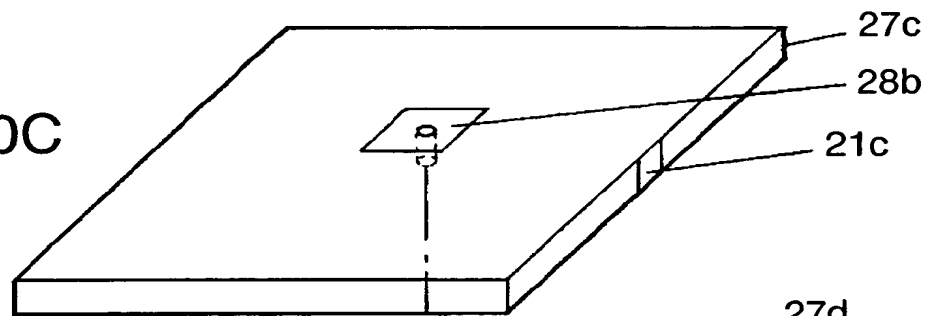


FIG. 20D

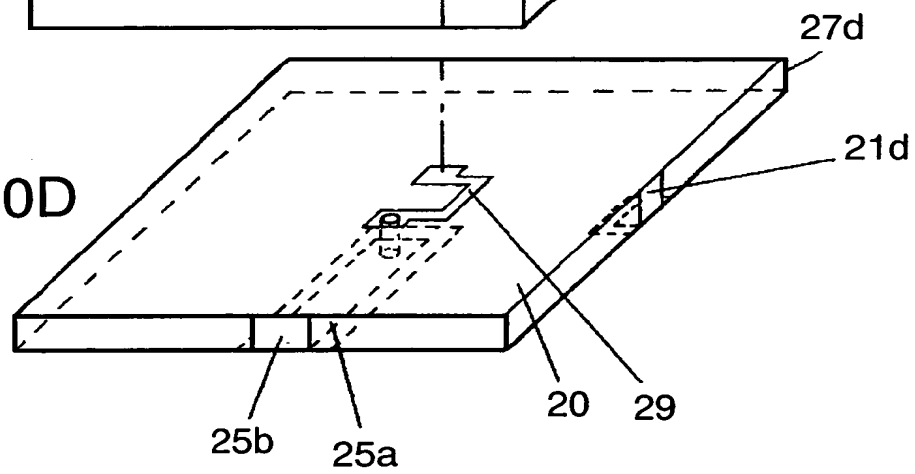


FIG. 21A

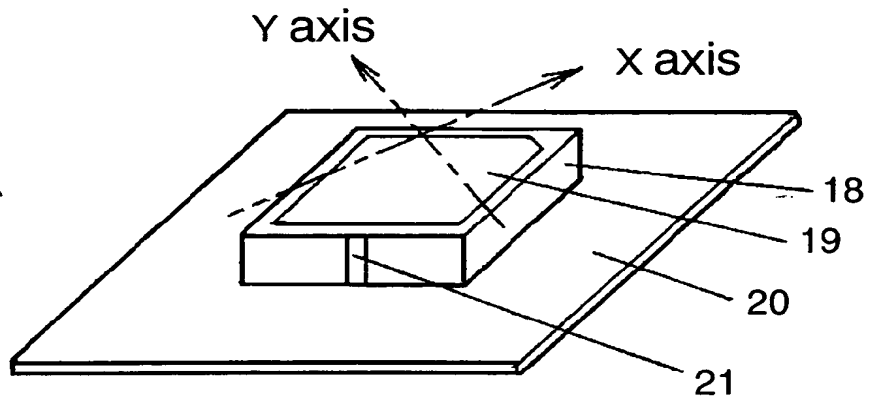


FIG. 21B

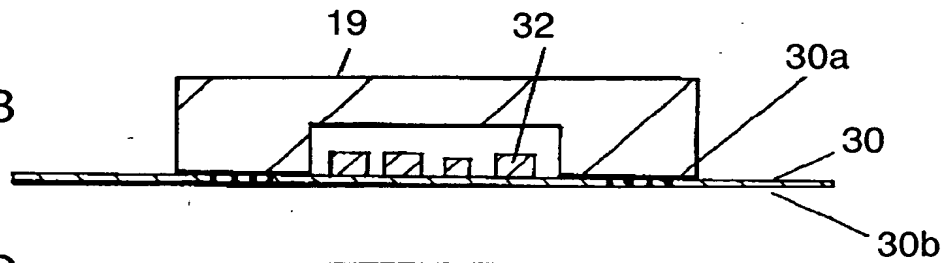


FIG. 21D

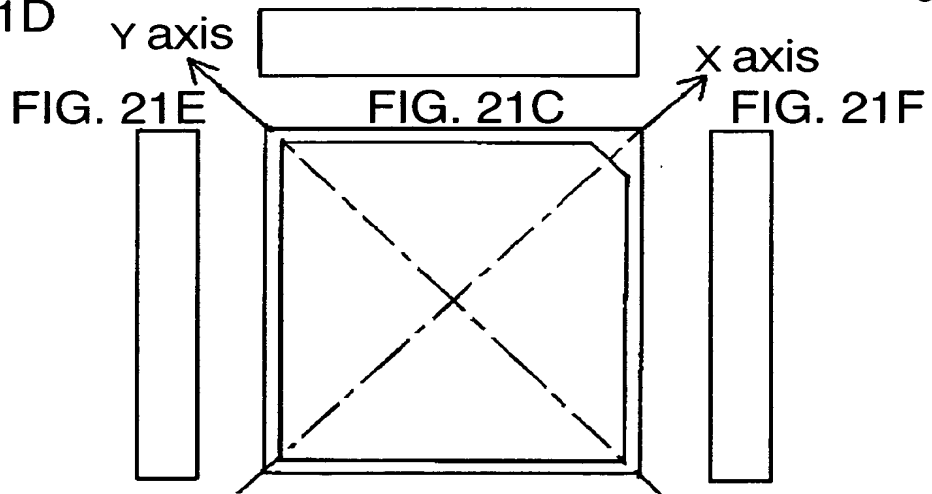


FIG. 21G



FIG. 21H

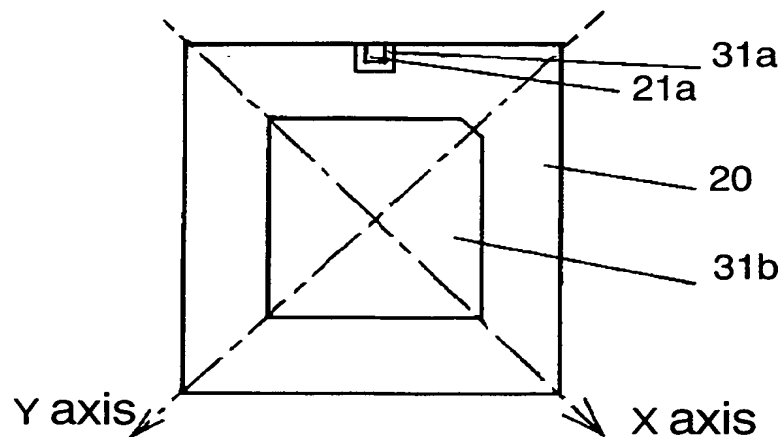


FIG. 22A

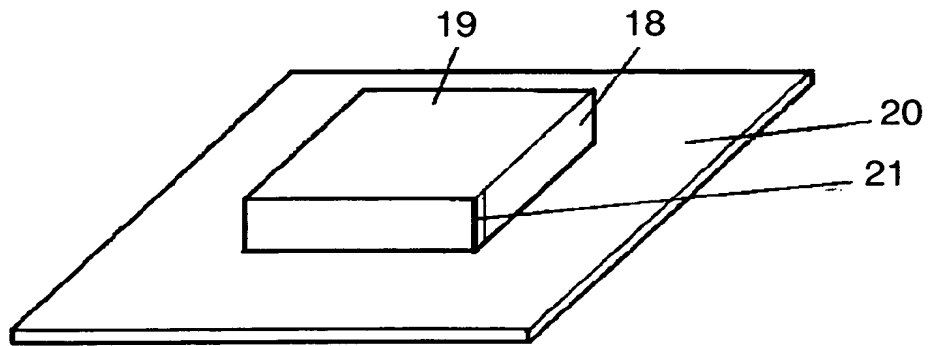


FIG. 22B

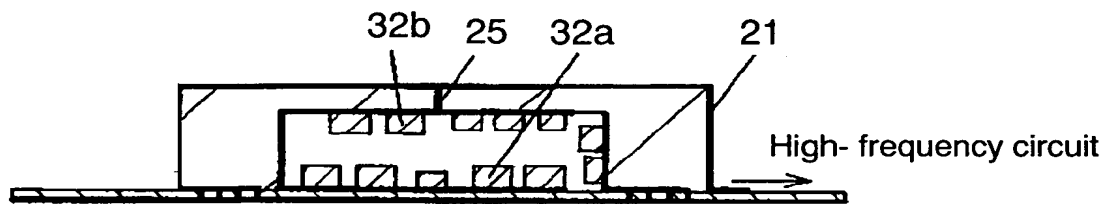


FIG. 22D

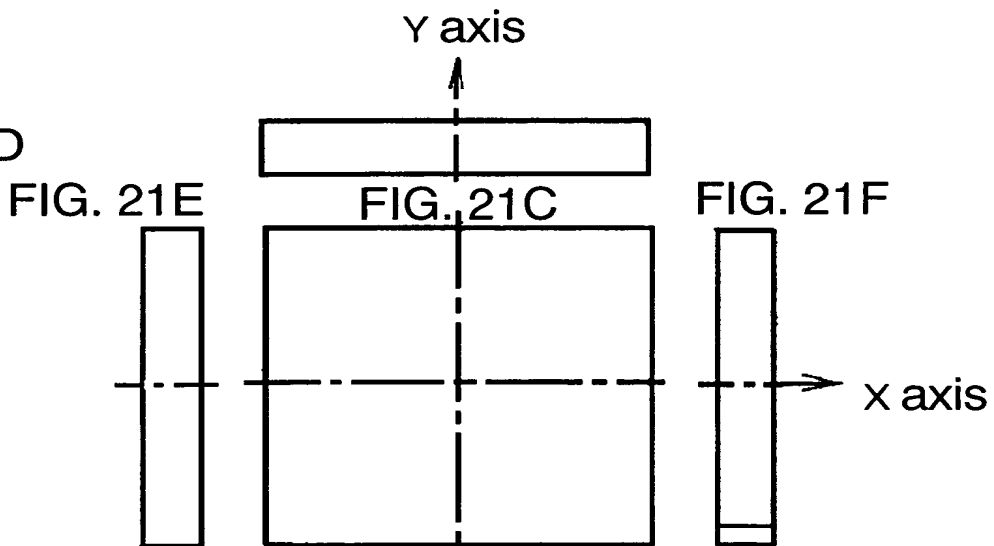


FIG. 22G

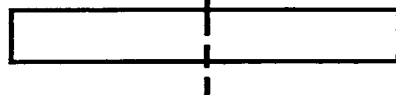


FIG. 22H

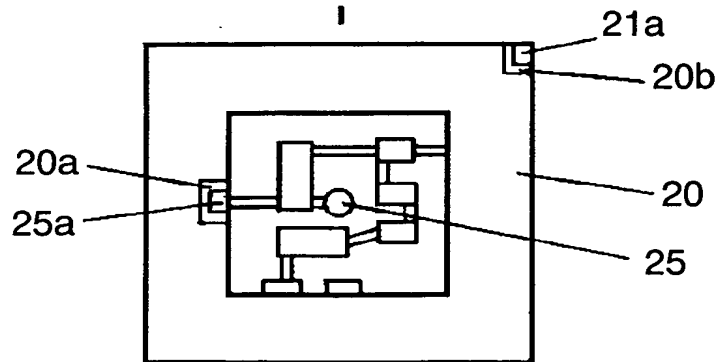


FIG. 23A

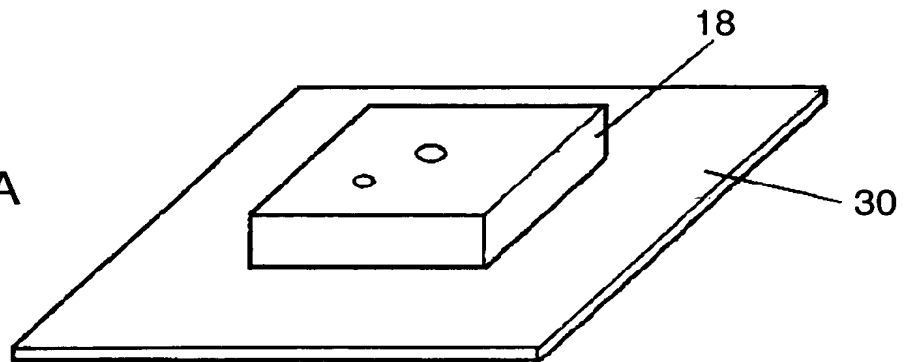


FIG. 23B

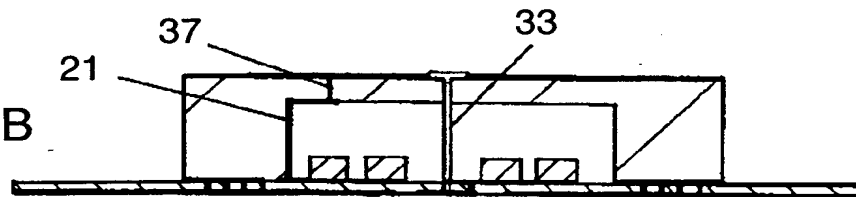


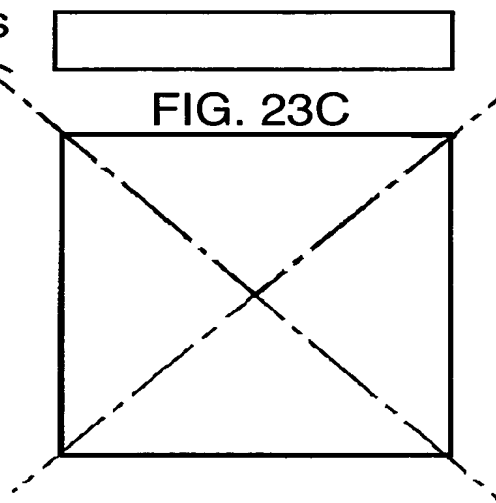
FIG. 23D Y axis



FIG. 23E



FIG. 23C



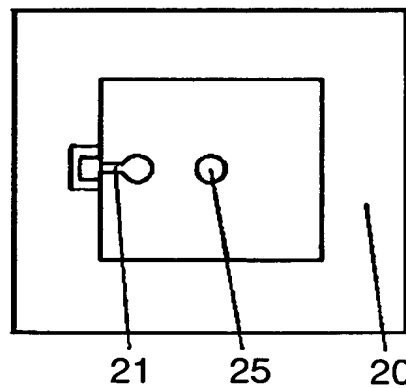
x axis
FIG. 23F



FIG. 23G



FIG. 23H



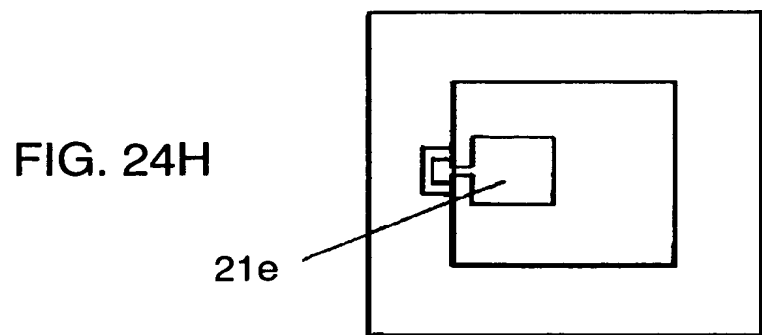
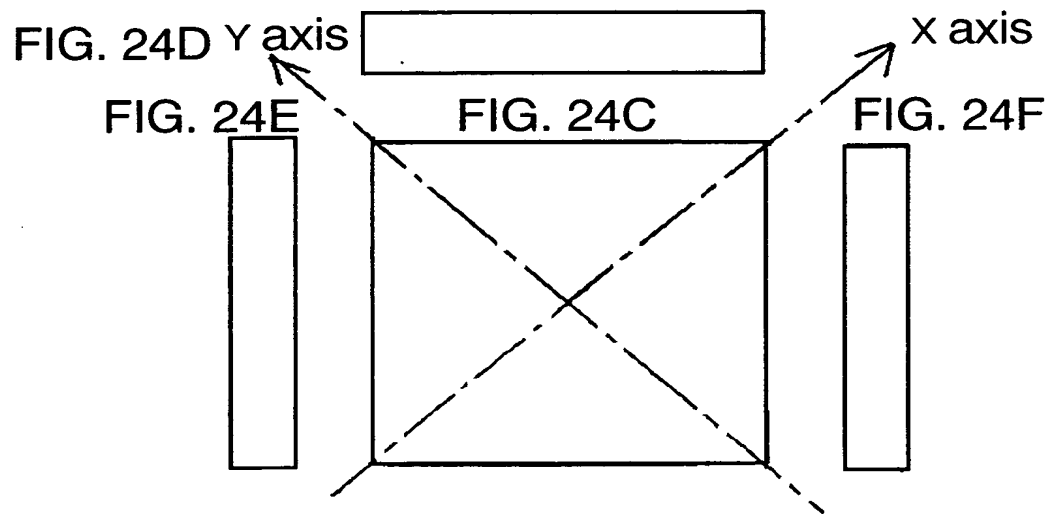
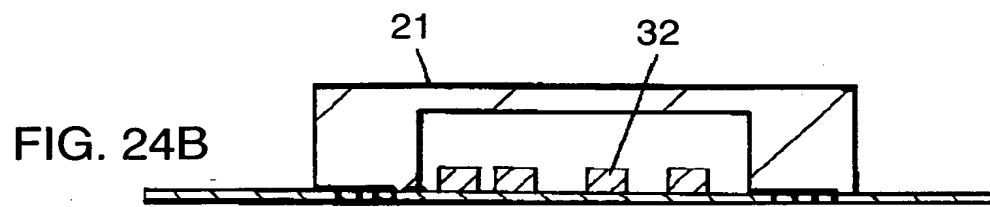
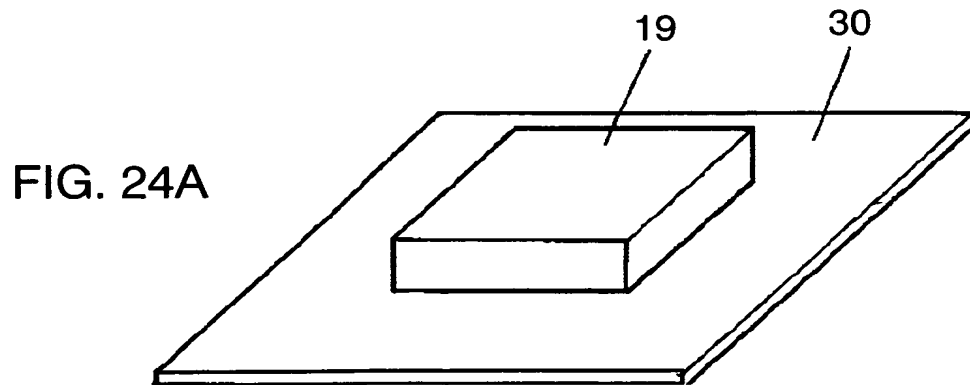


FIG. 25A

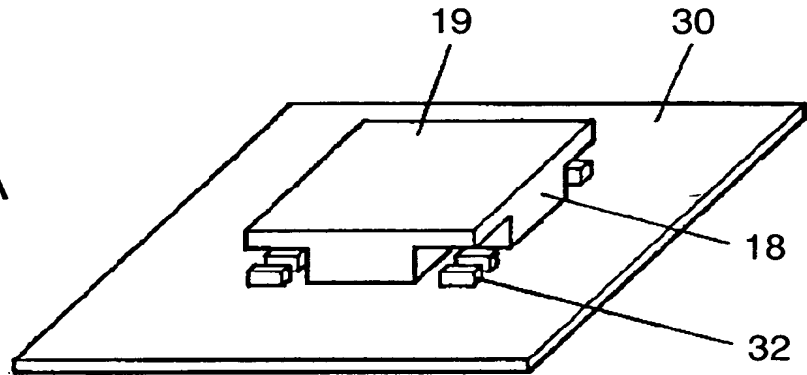


FIG. 25B

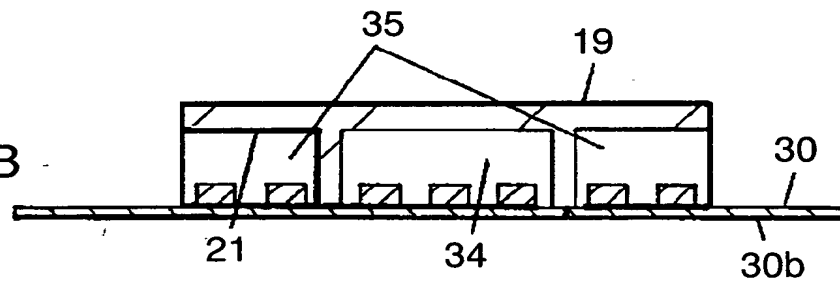


FIG. 25D

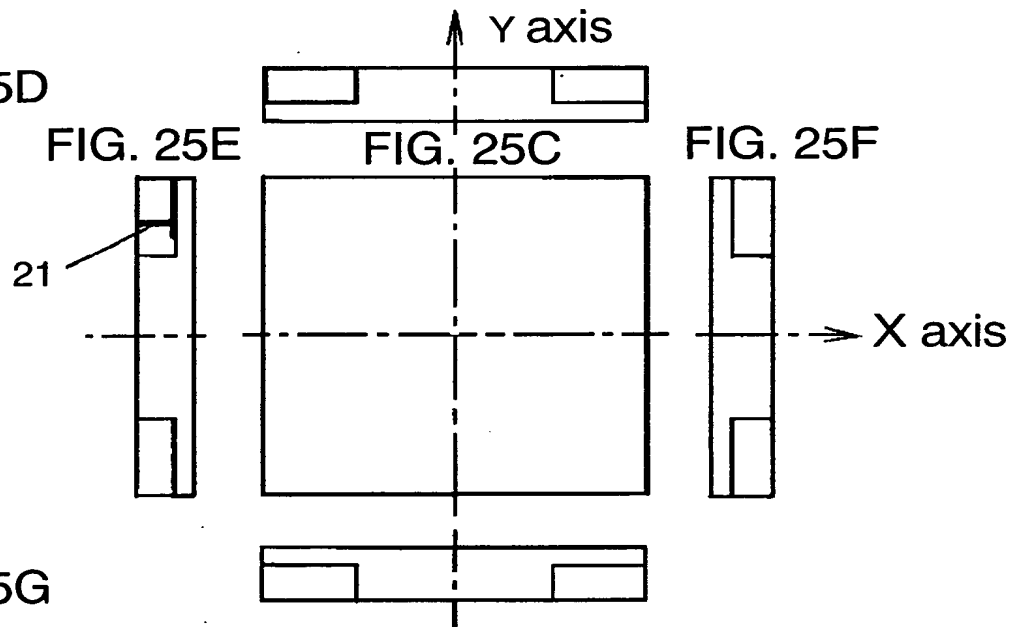


FIG. 25G

FIG. 25H

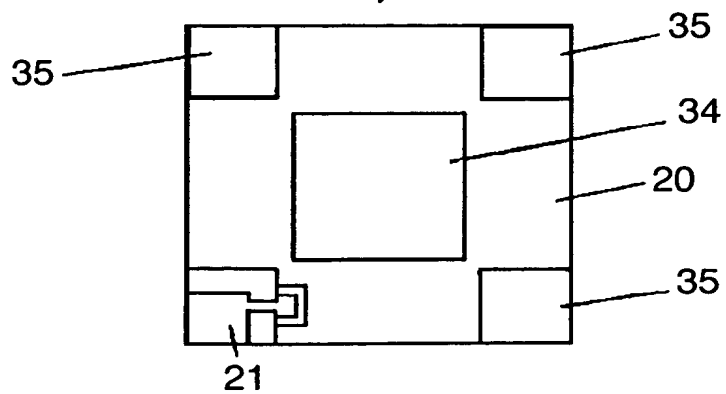


FIG. 26A

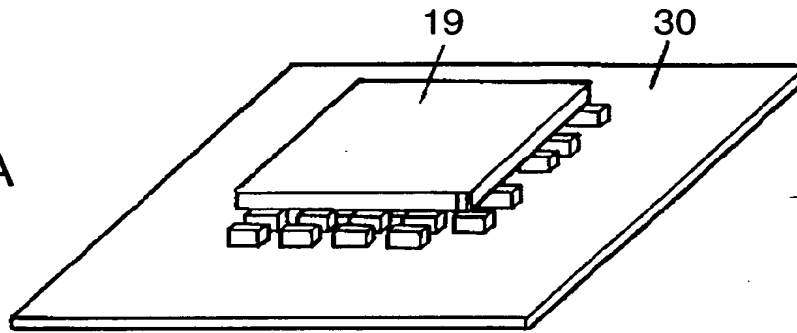


FIG. 26B

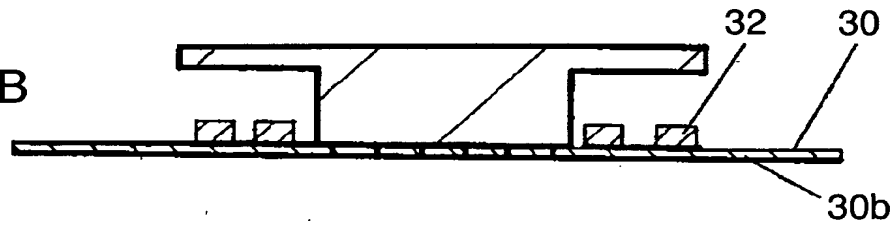


FIG. 26D

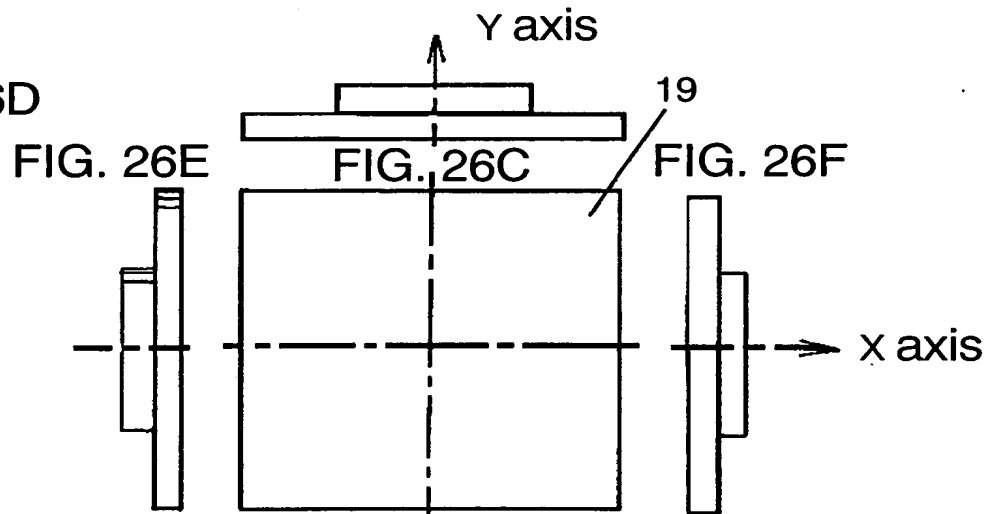


FIG. 26G



FIG. 26H

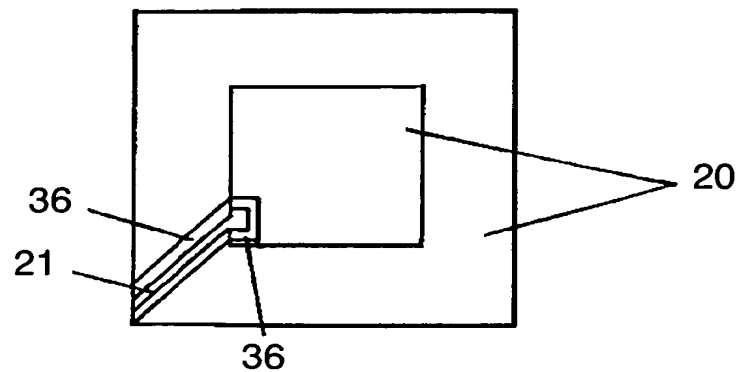


FIG. 27A

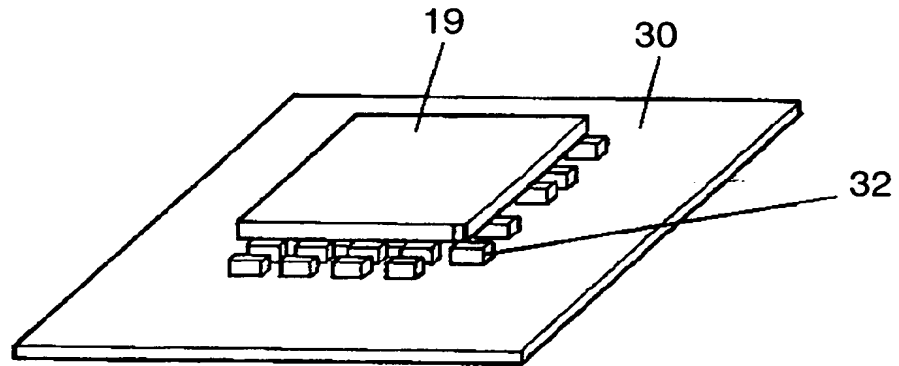


FIG. 27B

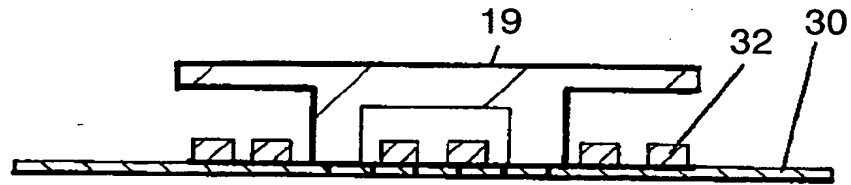


FIG. 27D

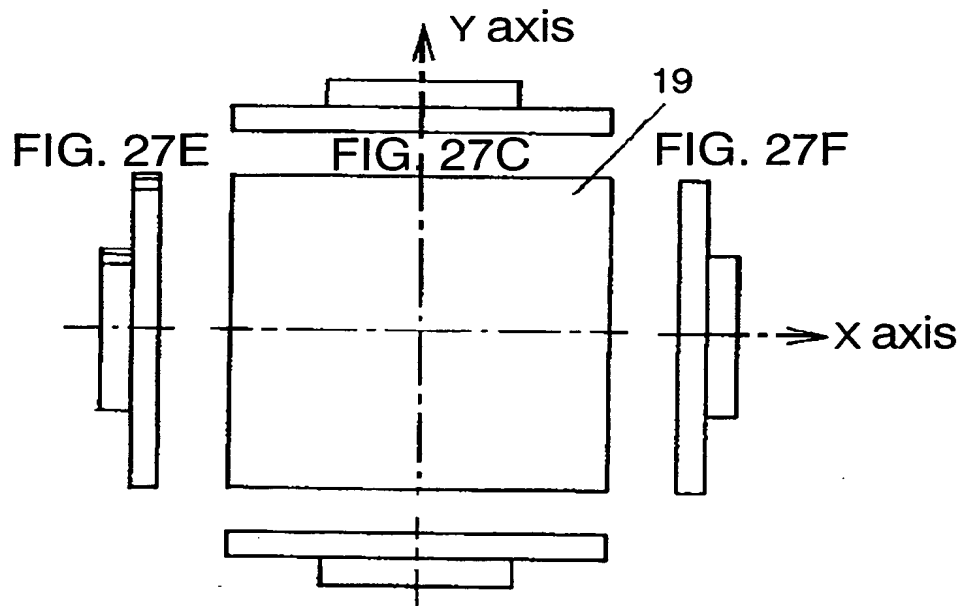


FIG. 27G

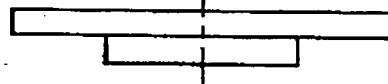


FIG. 27H

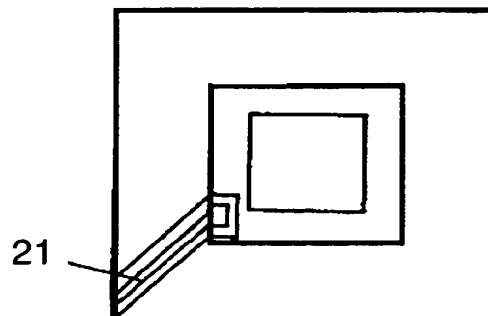


FIG. 28A

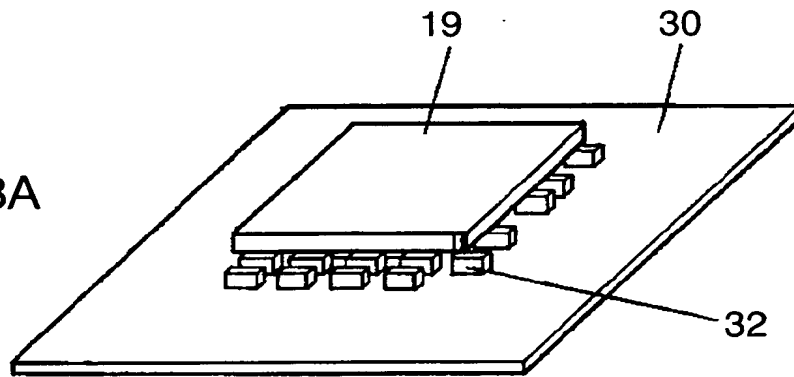


FIG. 28B

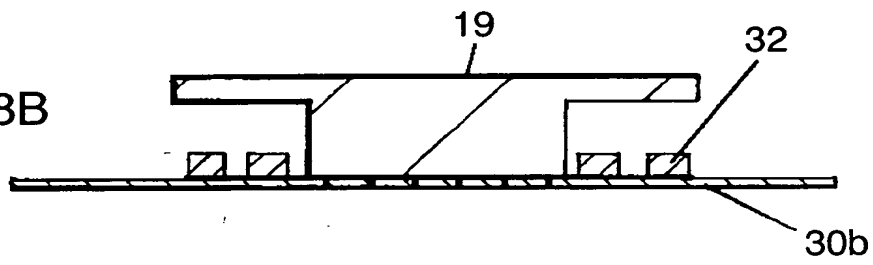


FIG. 28D

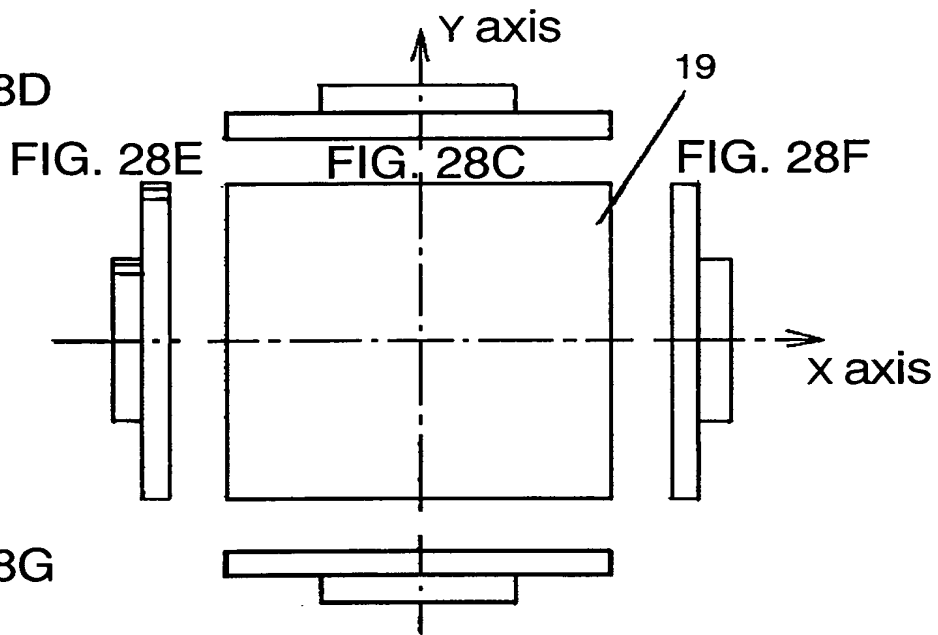


FIG. 28H

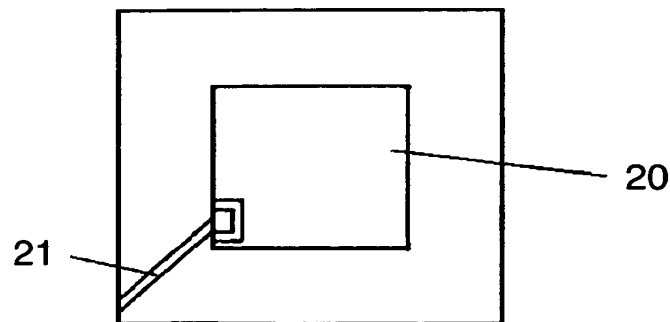


FIG. 29

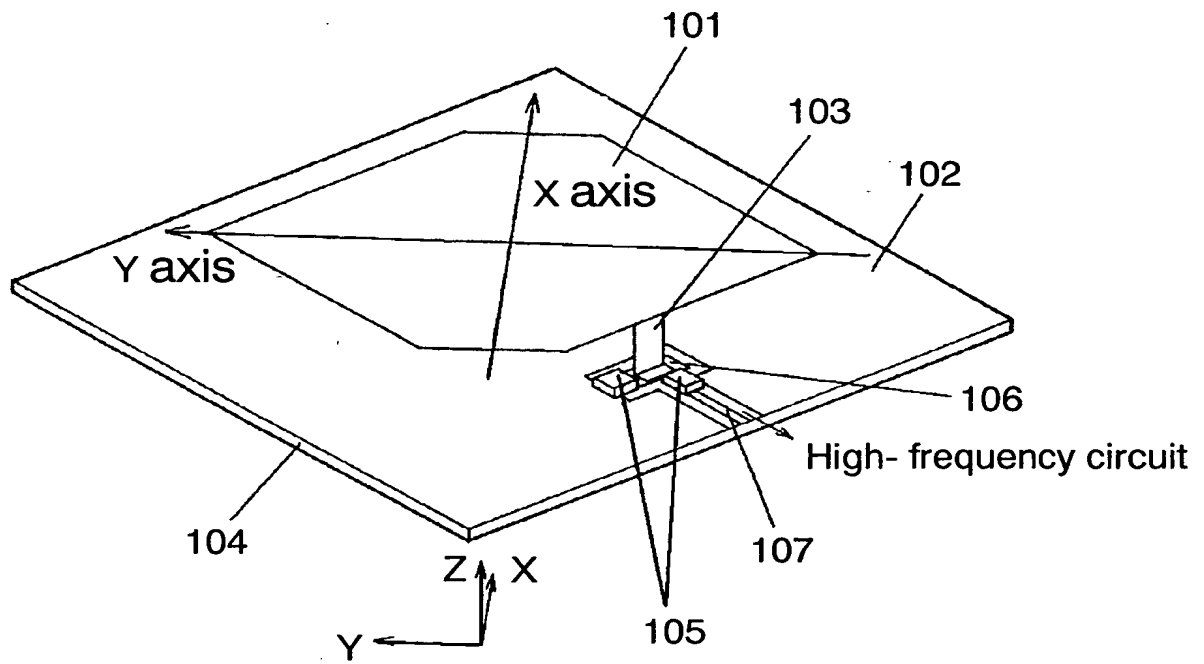


FIG. 30A

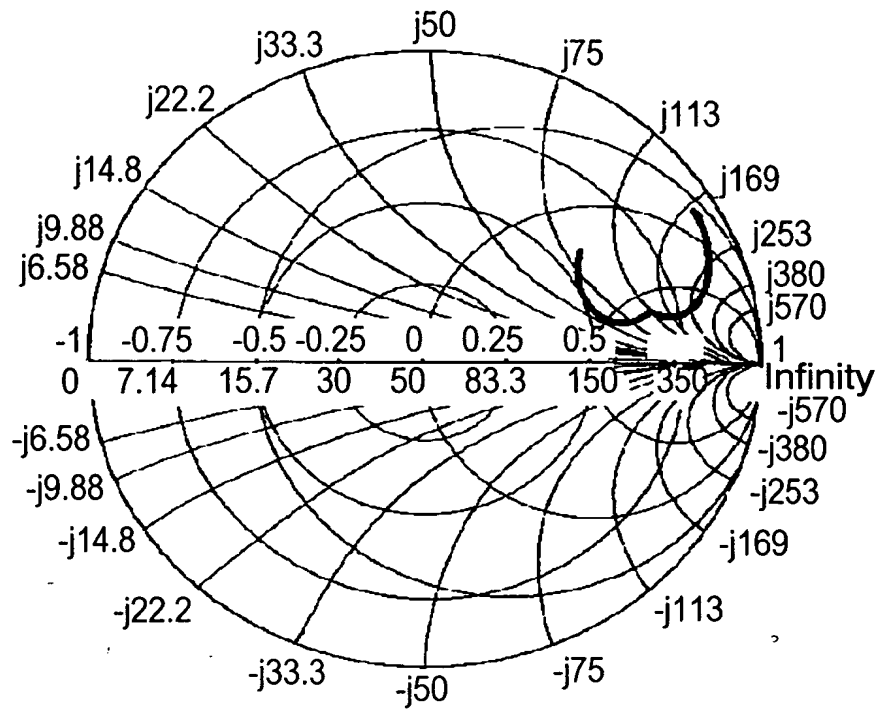


FIG. 30B

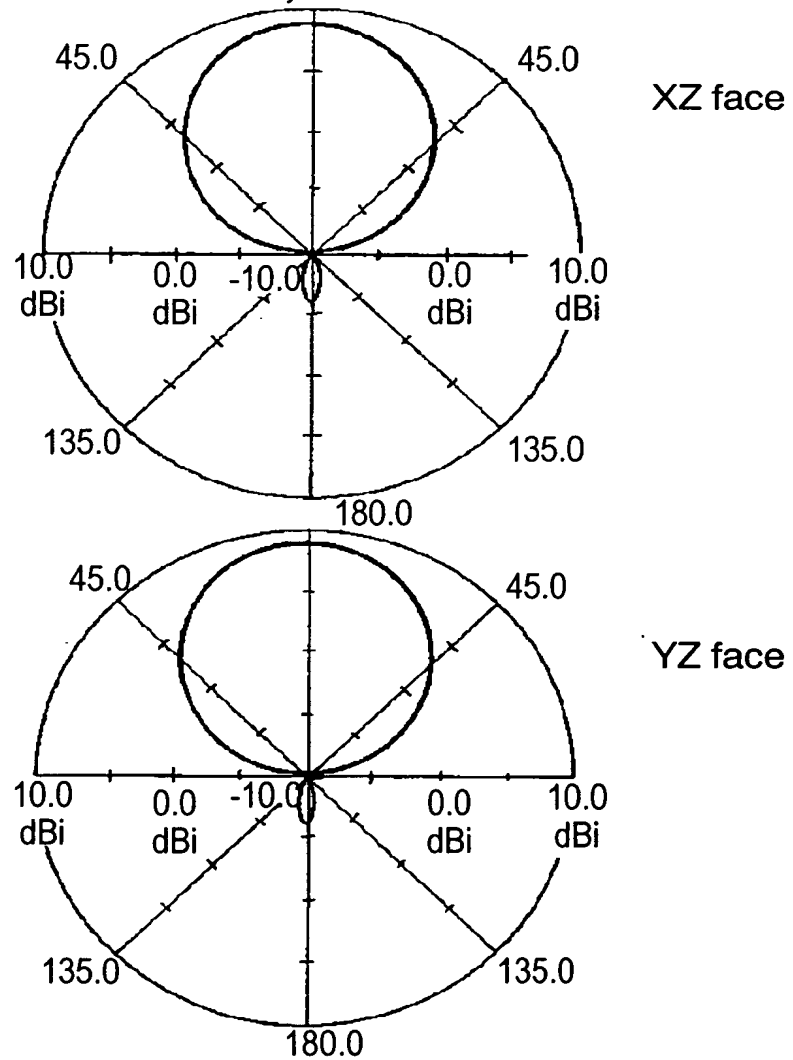


FIG. 30C

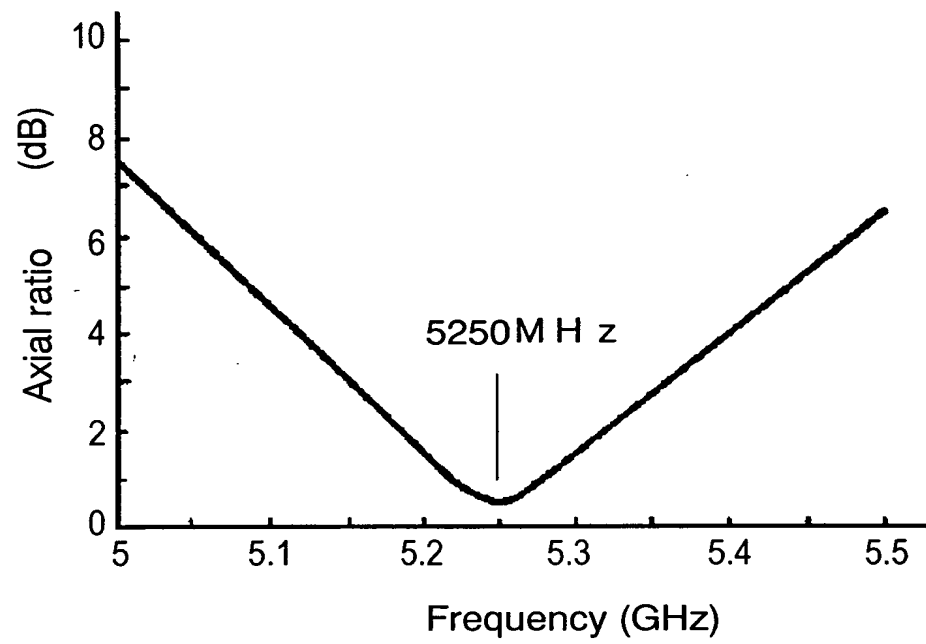


FIG. 31A

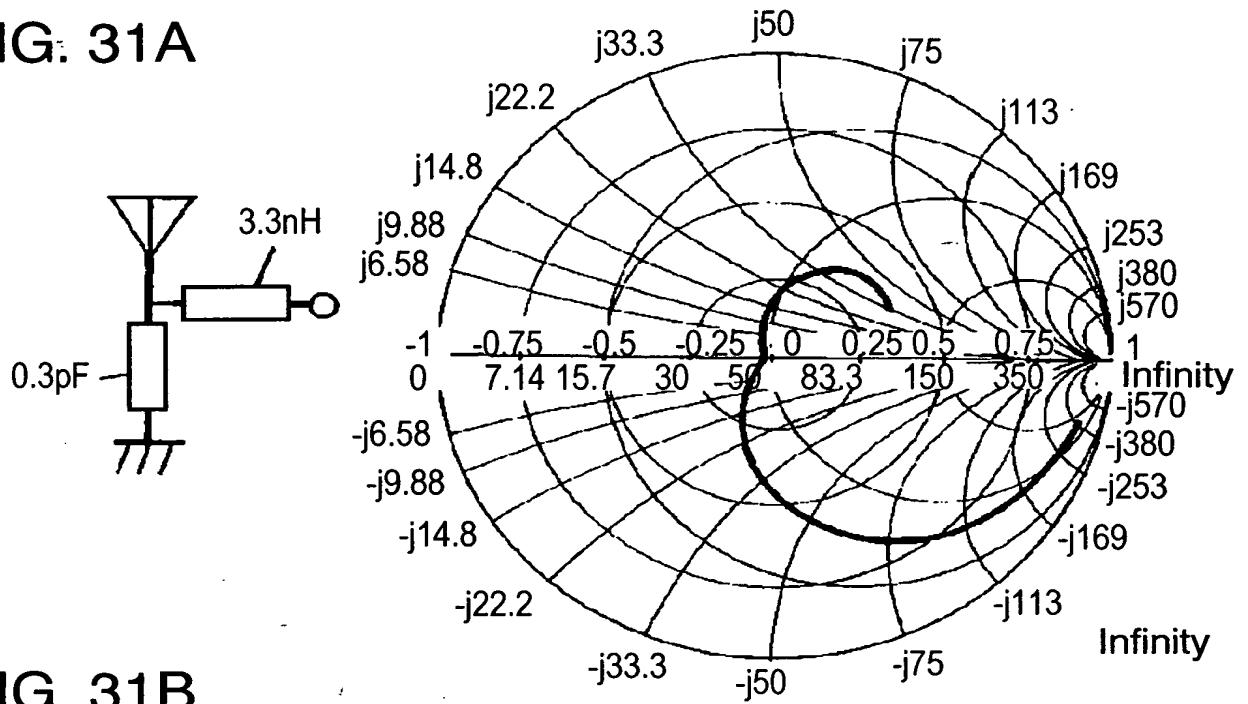


FIG. 31B

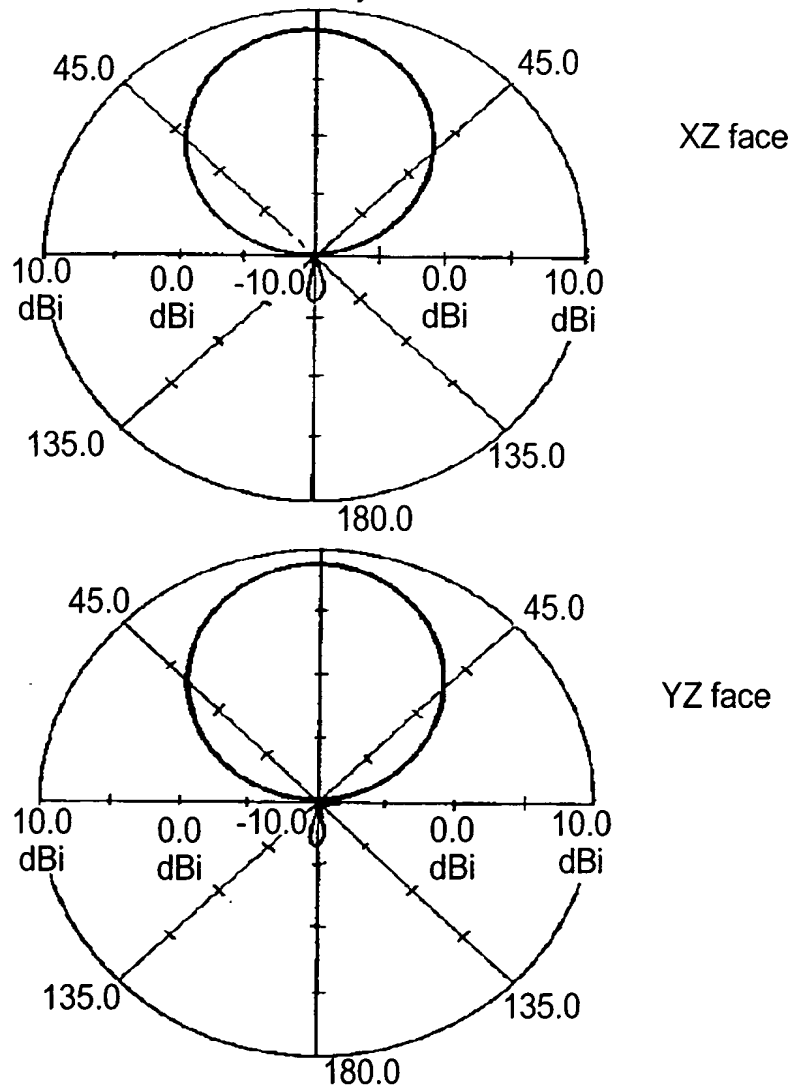


FIG. 31C

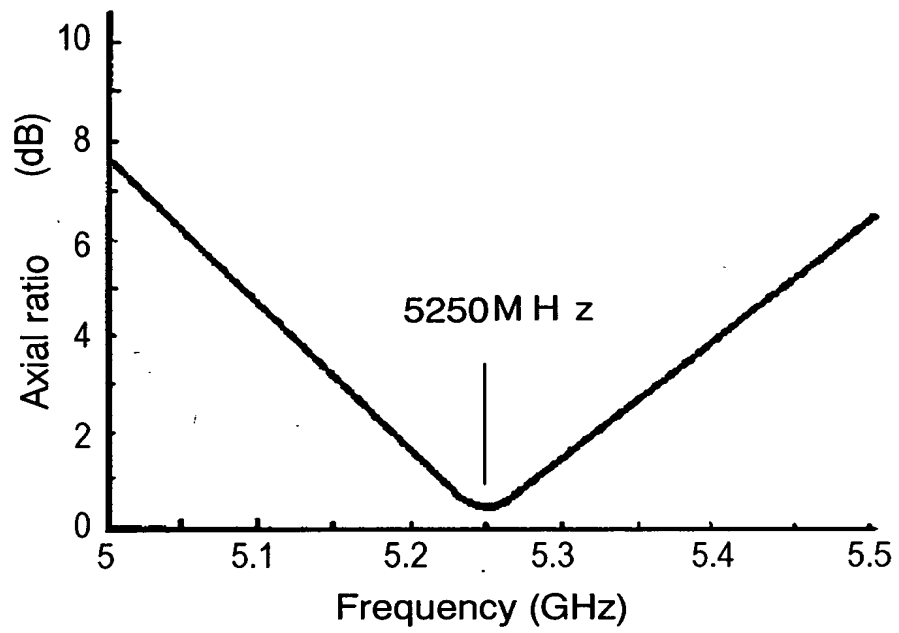


FIG. 32A

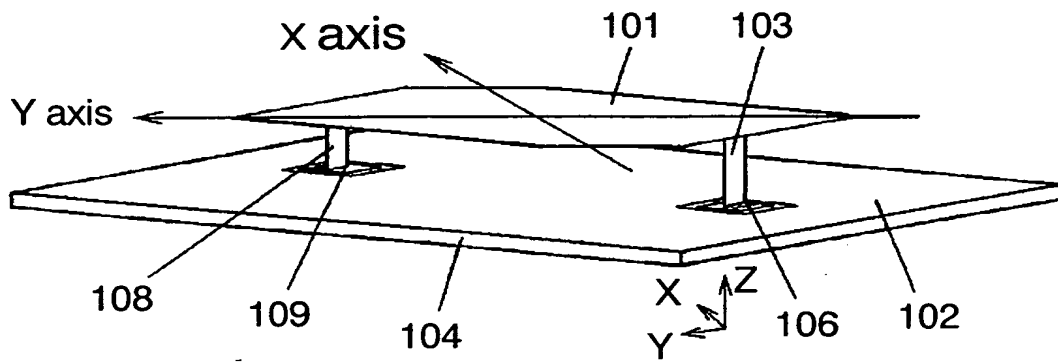


FIG. 32B

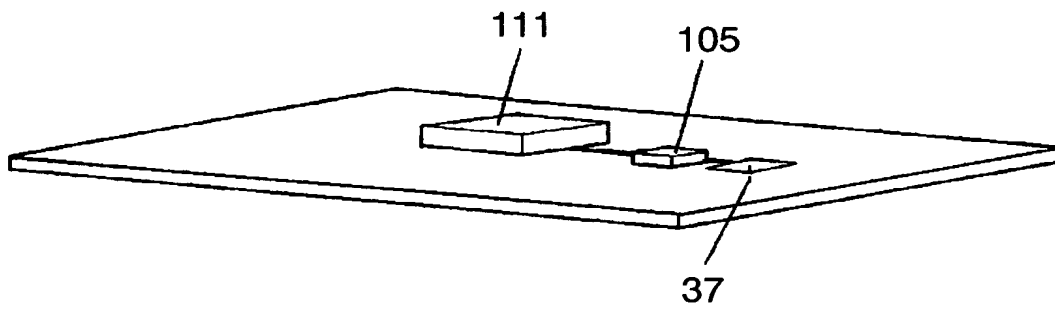


FIG. 33A

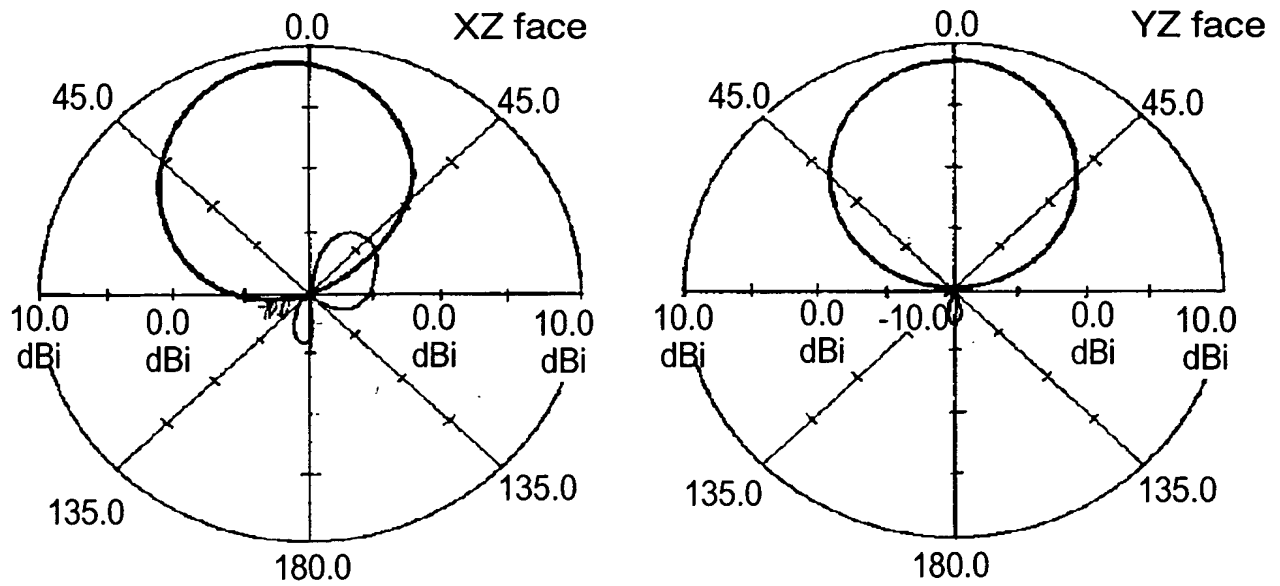


FIG. 33B

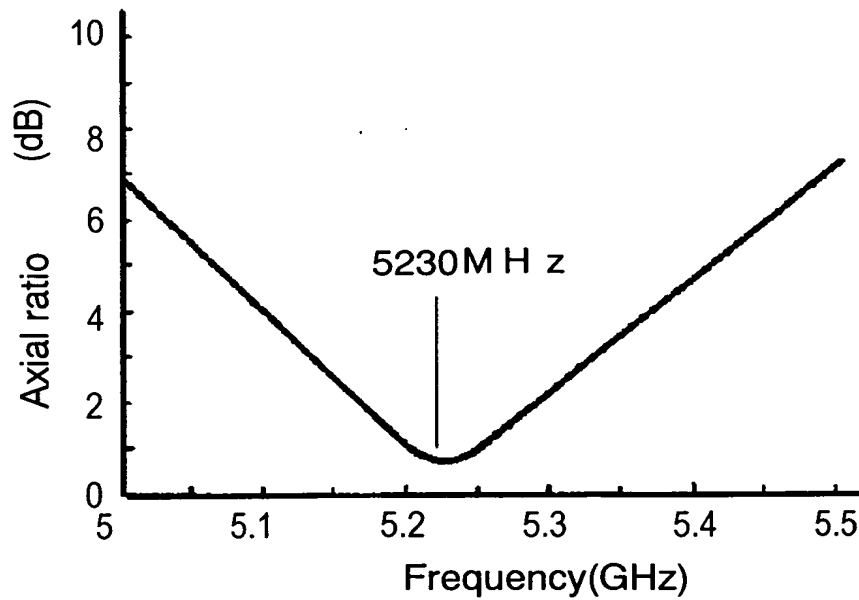


FIG. 34A

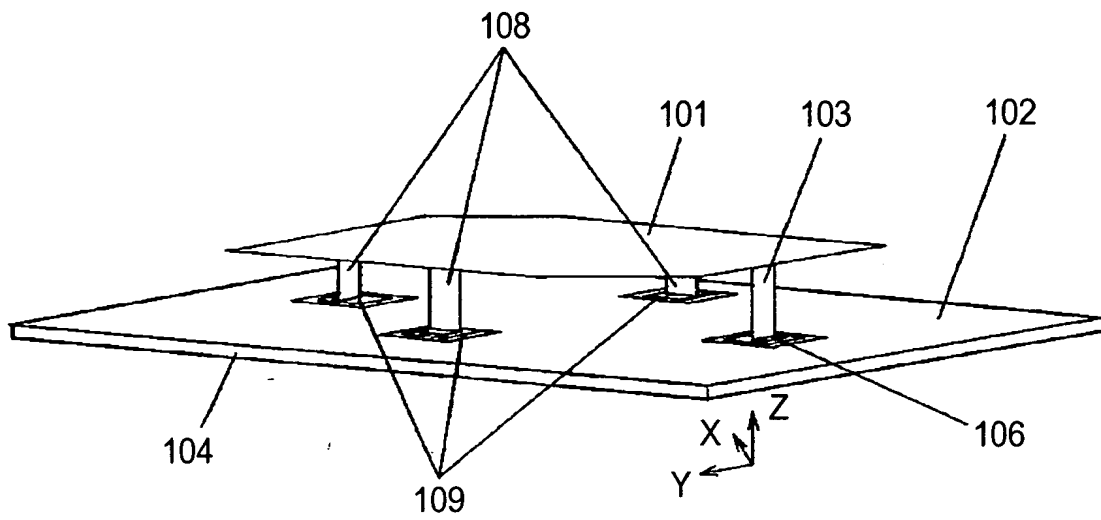


FIG. 34B

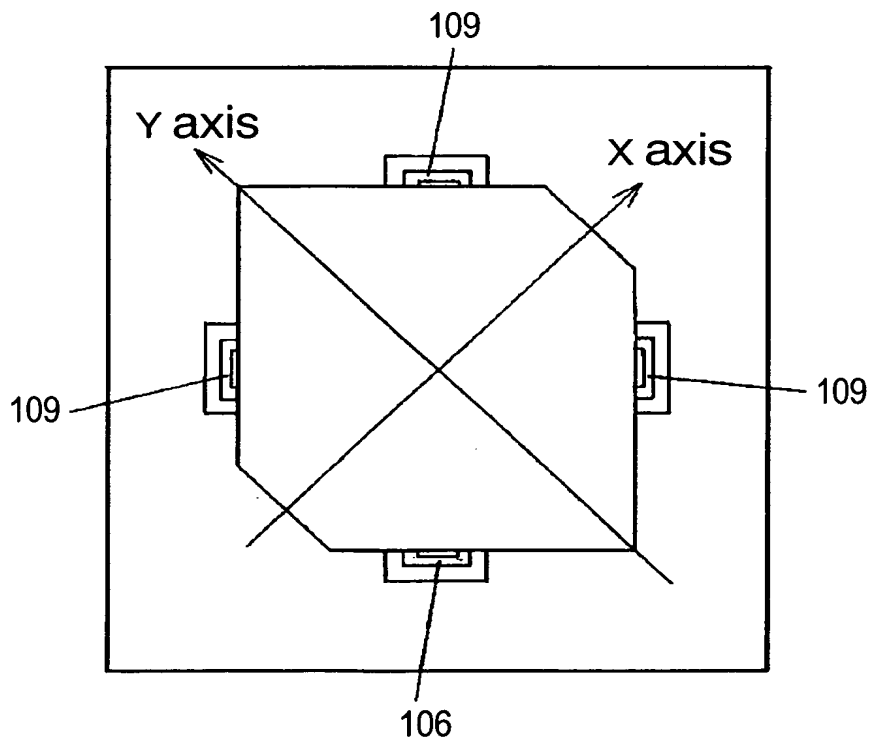


FIG. 35A

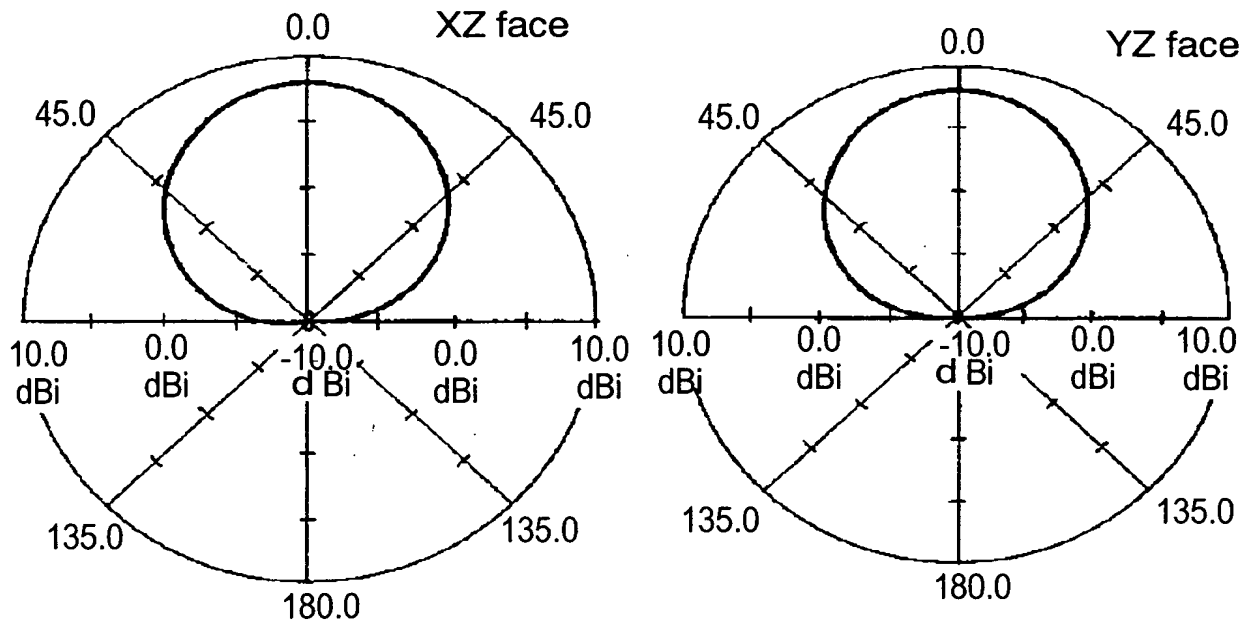


FIG. 35B

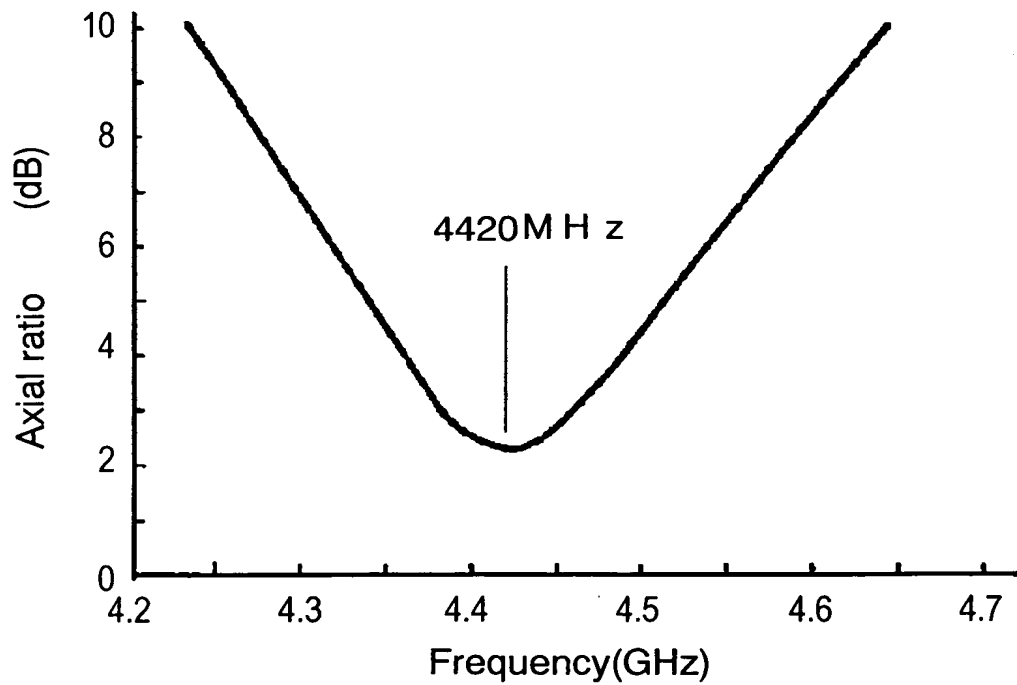


FIG. 36A

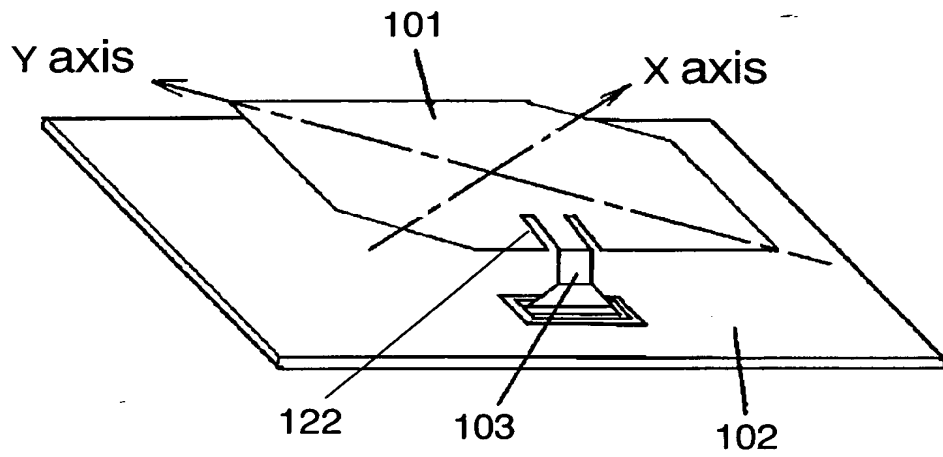


FIG. 36B

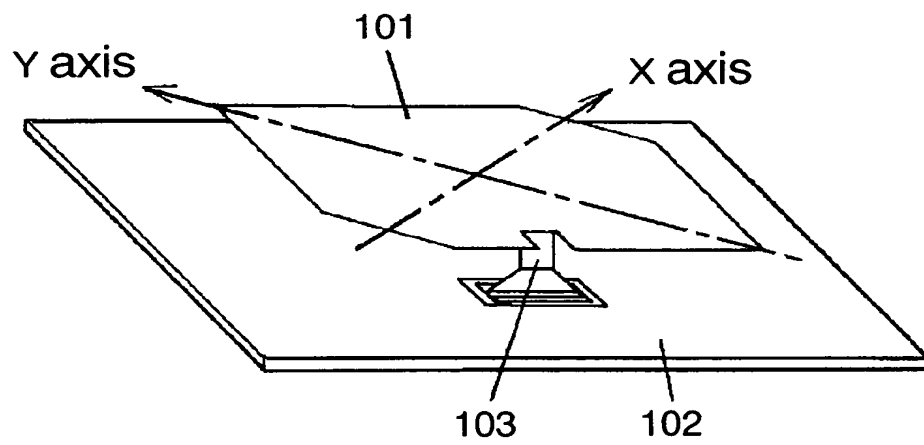
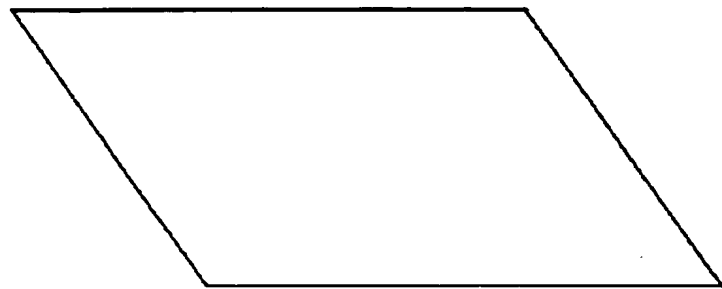
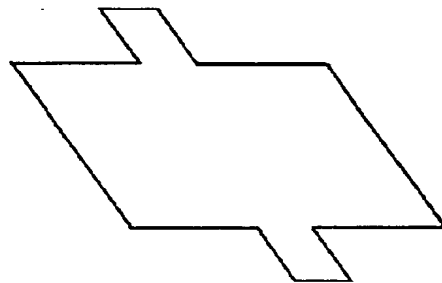


FIG. 37



↓ Punching



↓ Press working

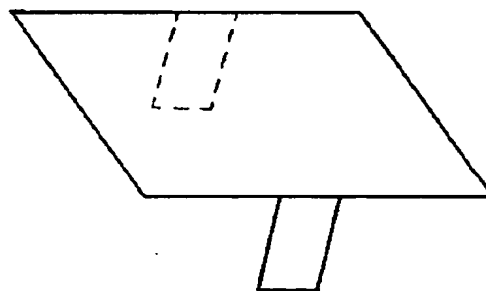


FIG. 38A

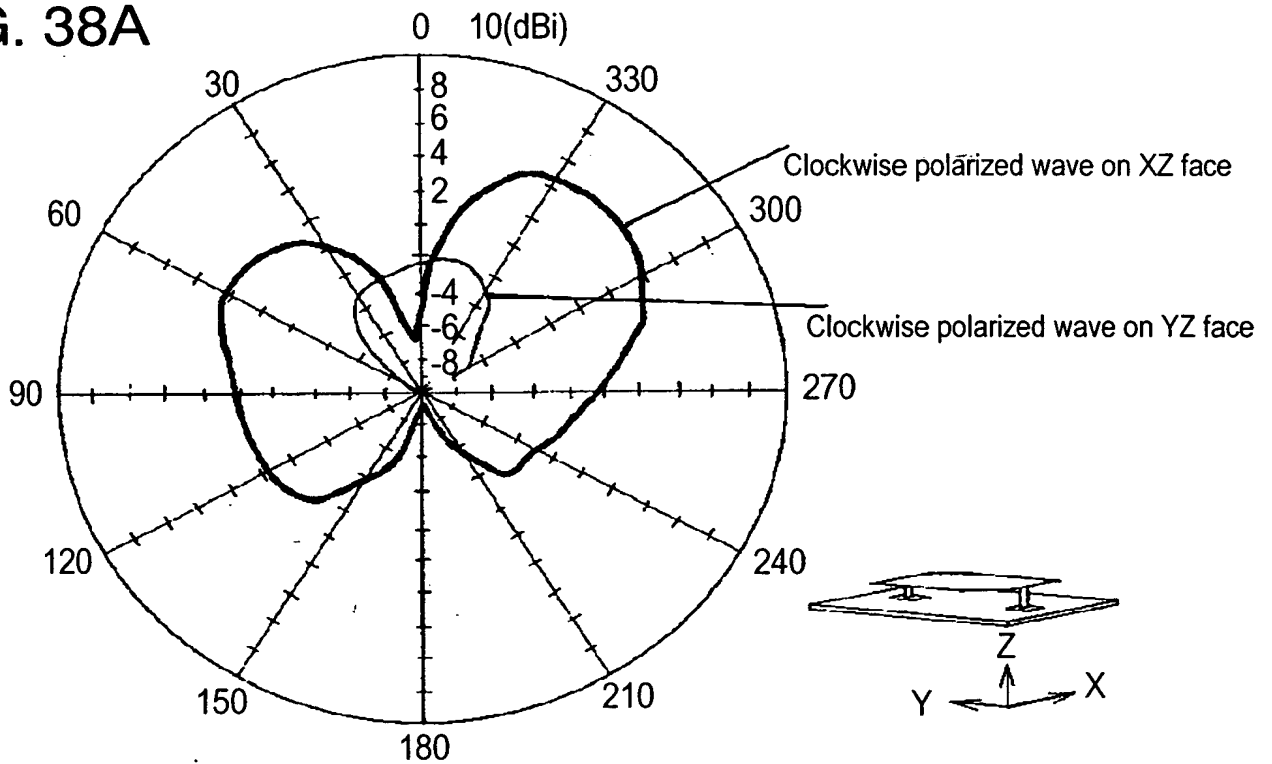


FIG. 38B

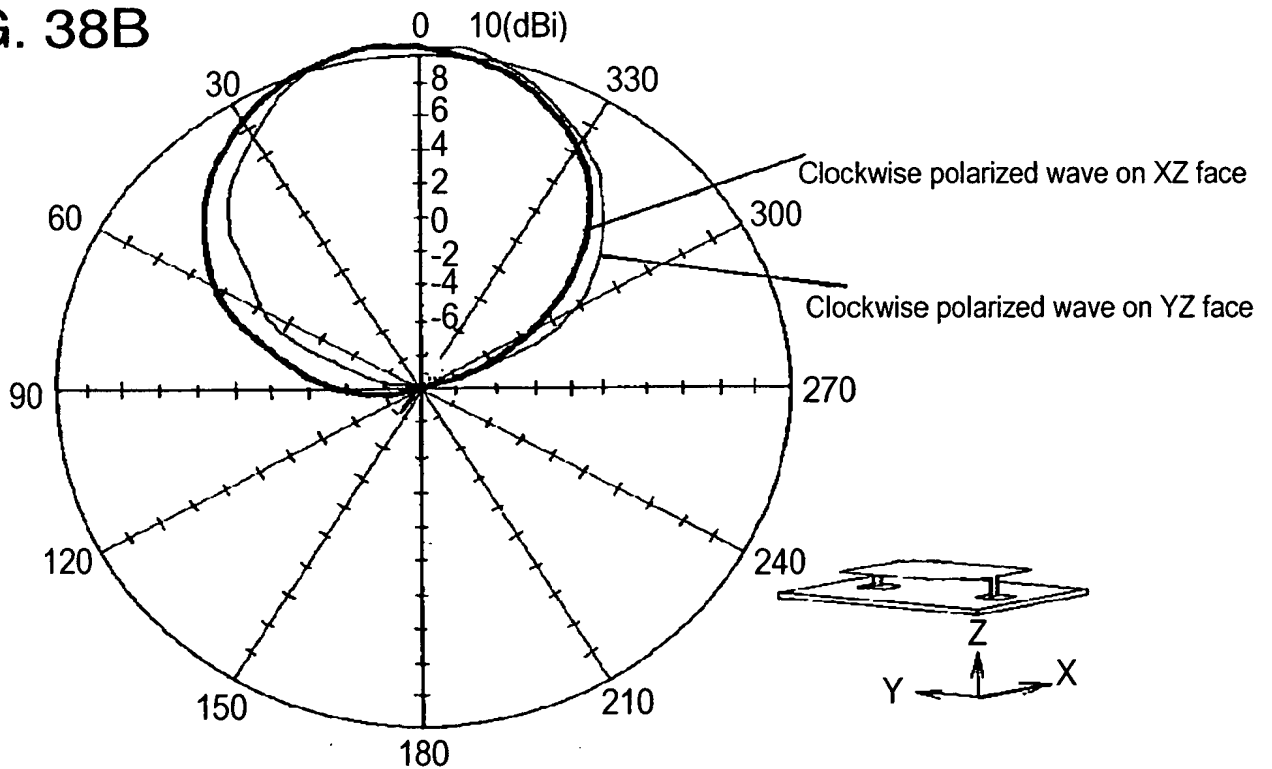


FIG. 39

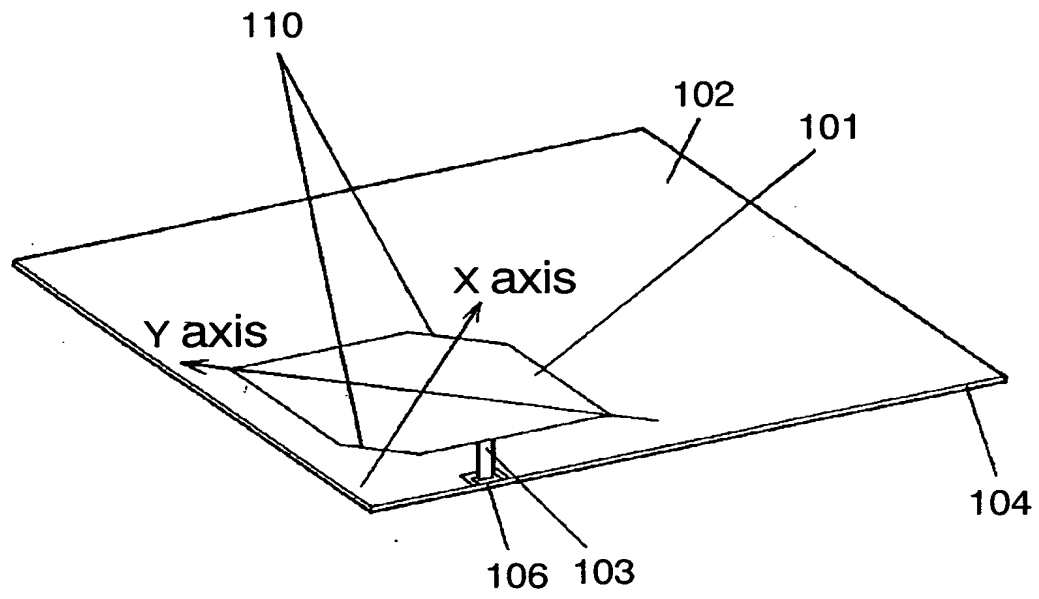


FIG. 40A

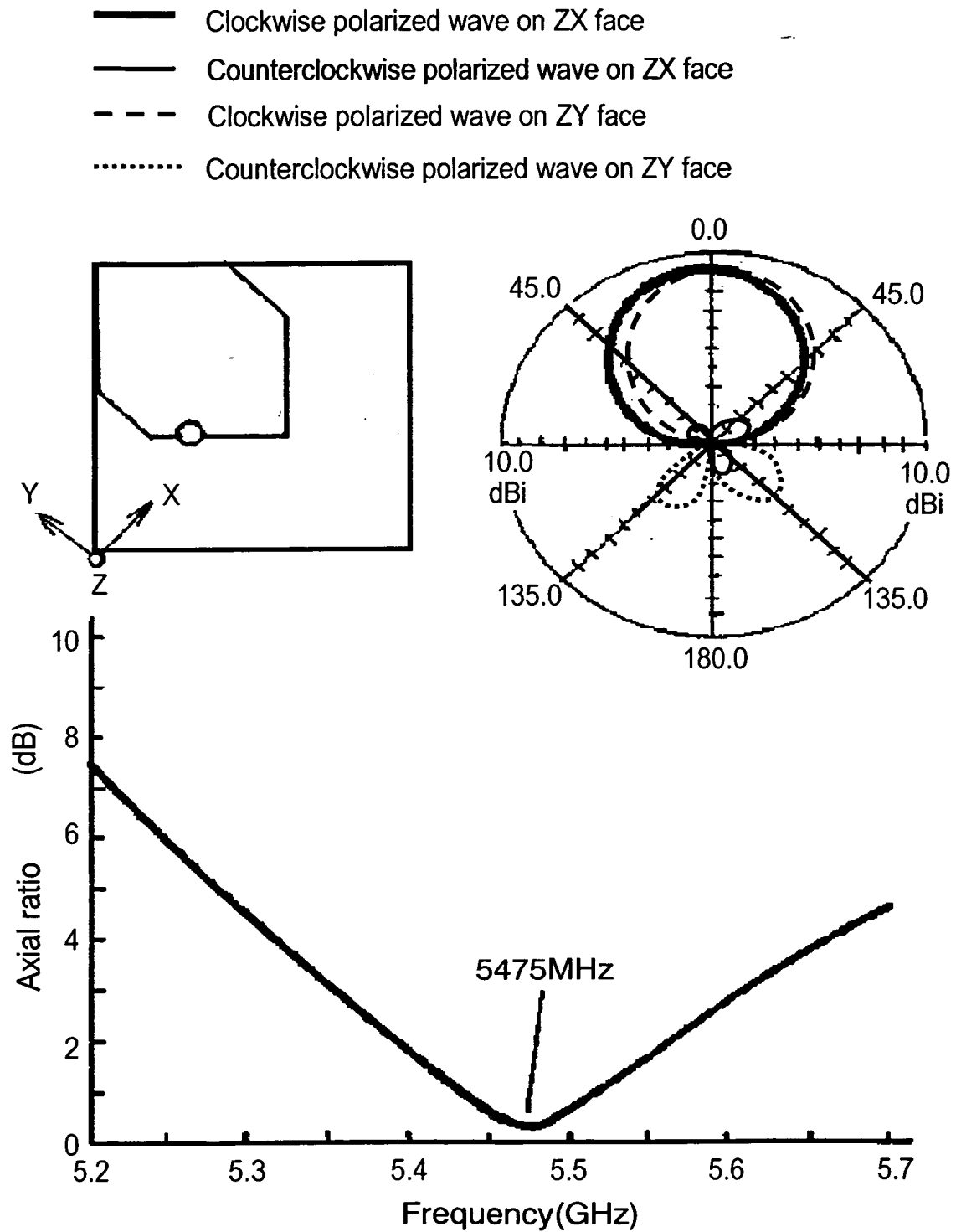


FIG. 40B

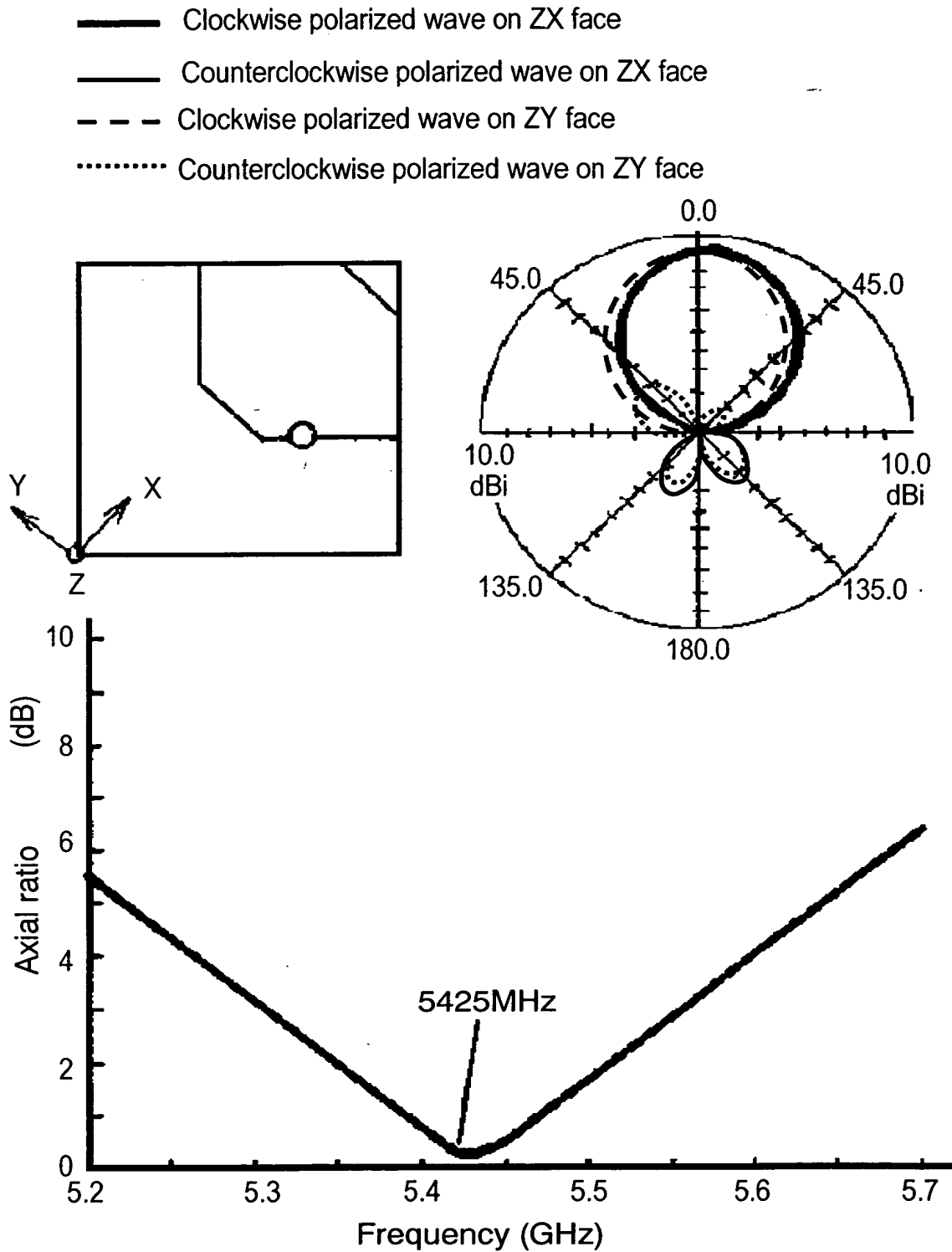


FIG. 40C

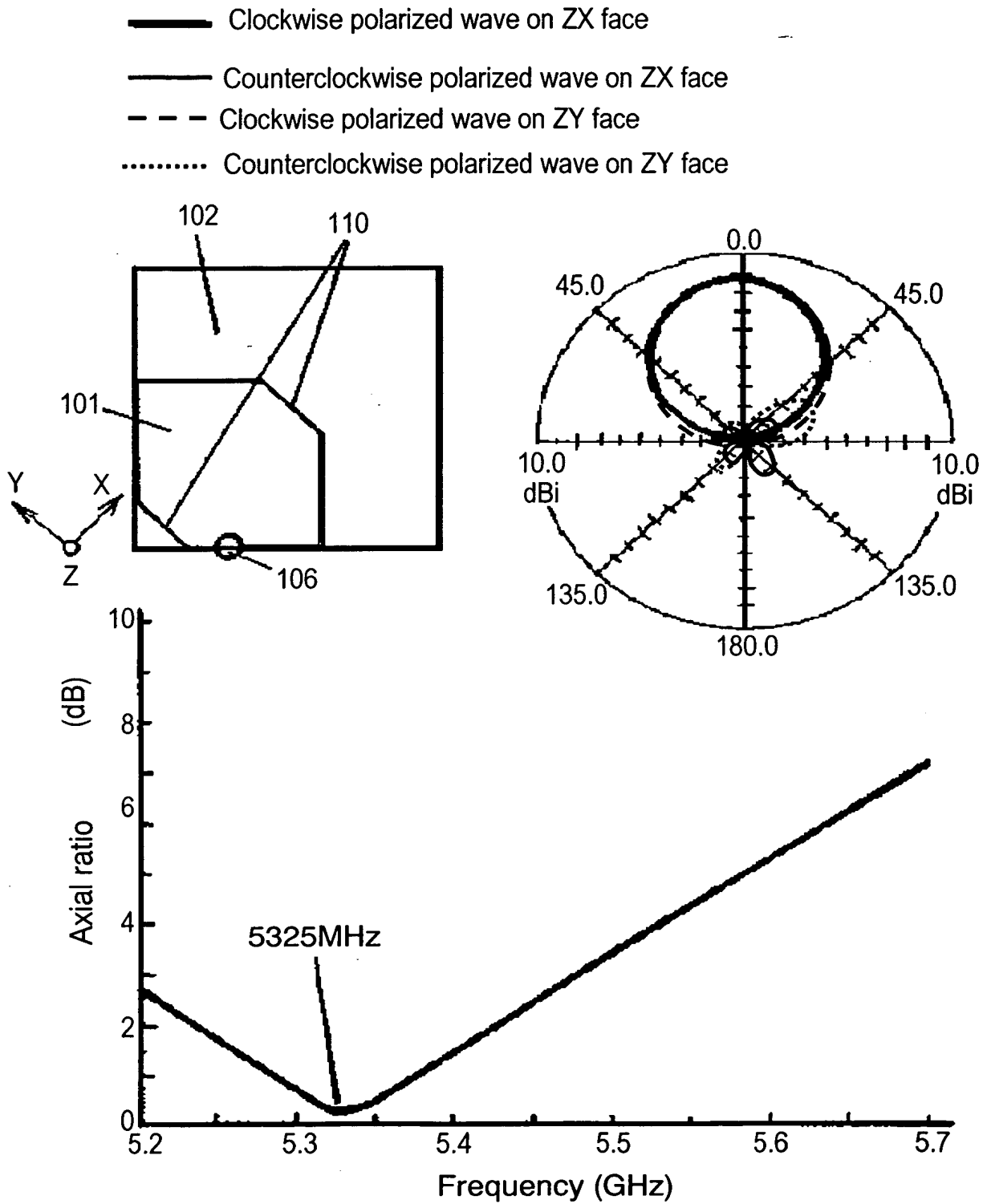


FIG. 40D

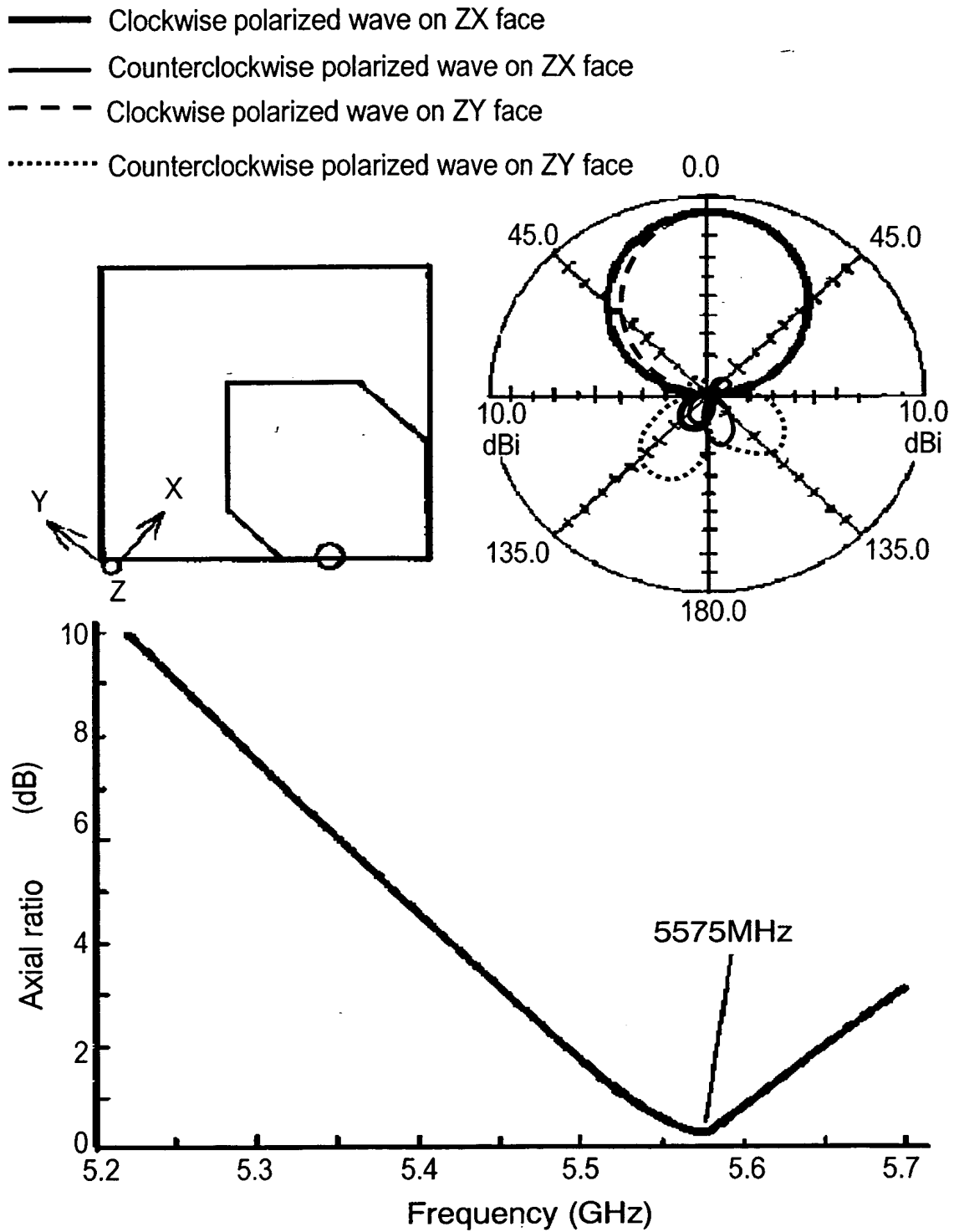


FIG. 41A

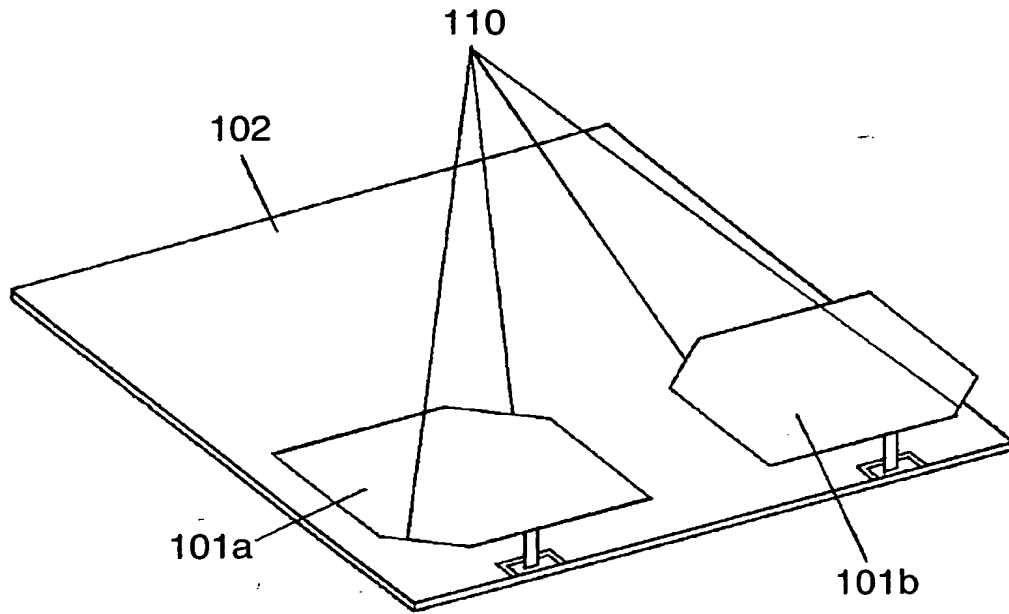


FIG. 41B

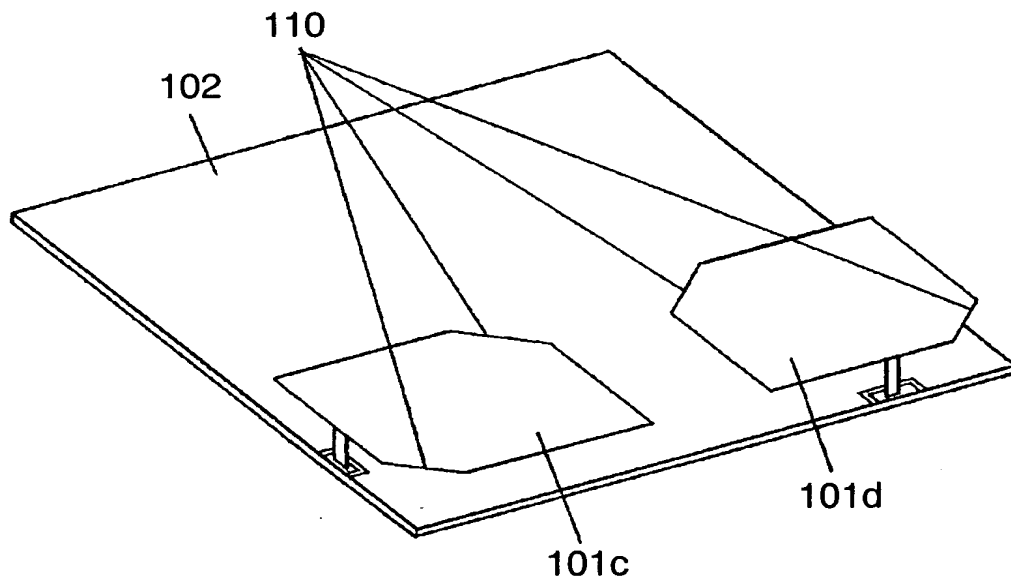


FIG. 42

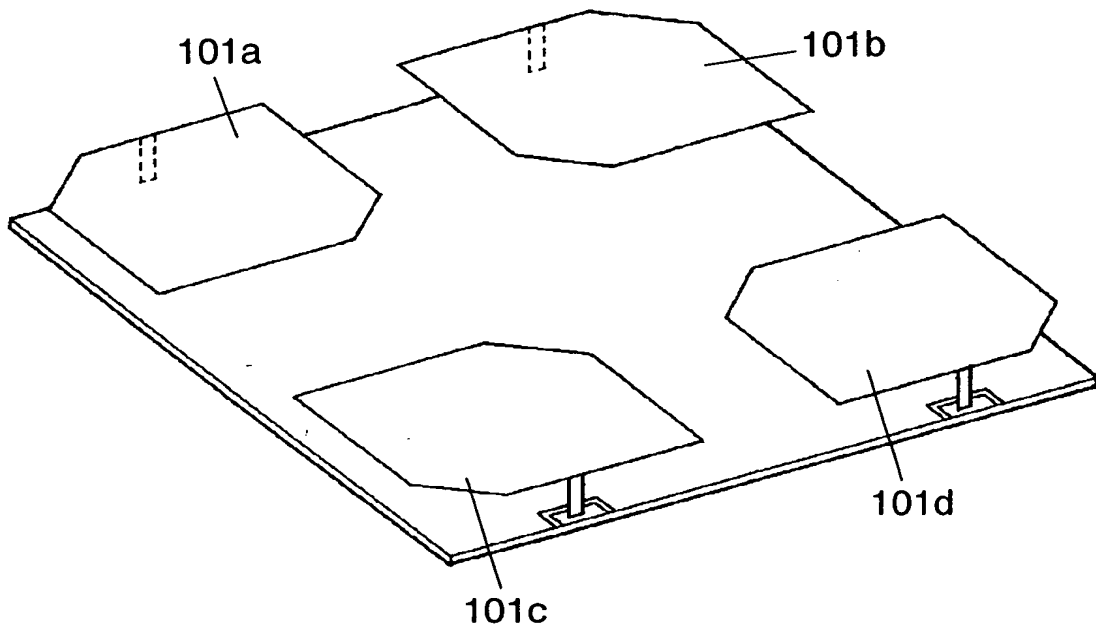


FIG. 43A

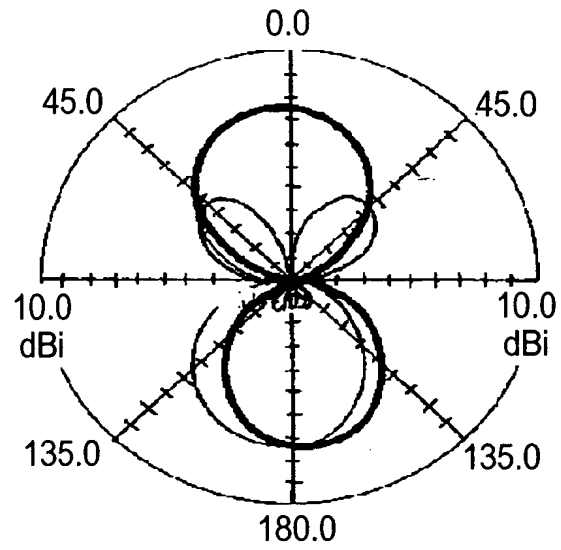
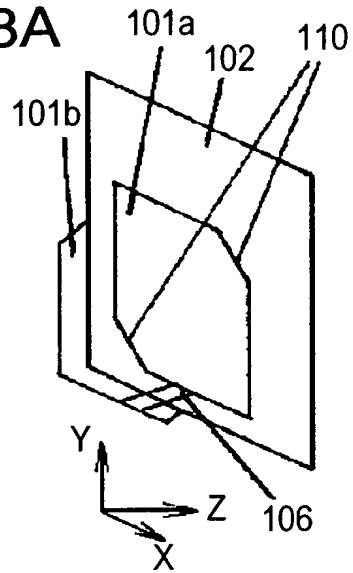


FIG. 43B

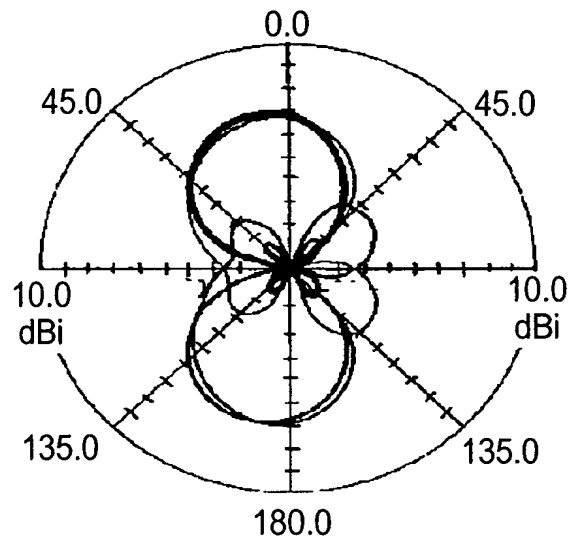
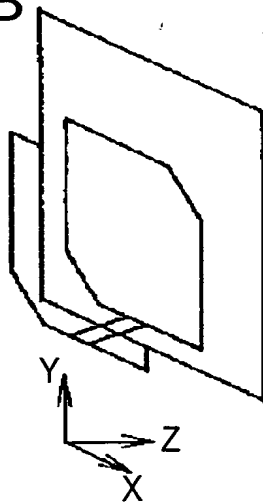


FIG. 43C

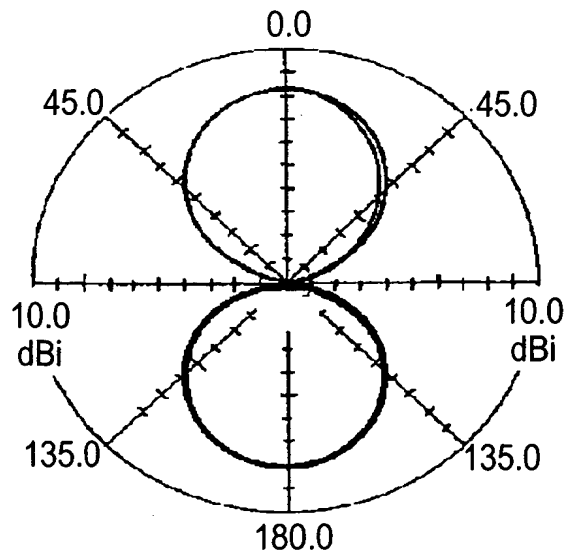
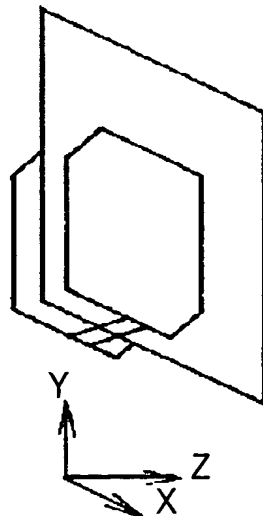


FIG. 43D

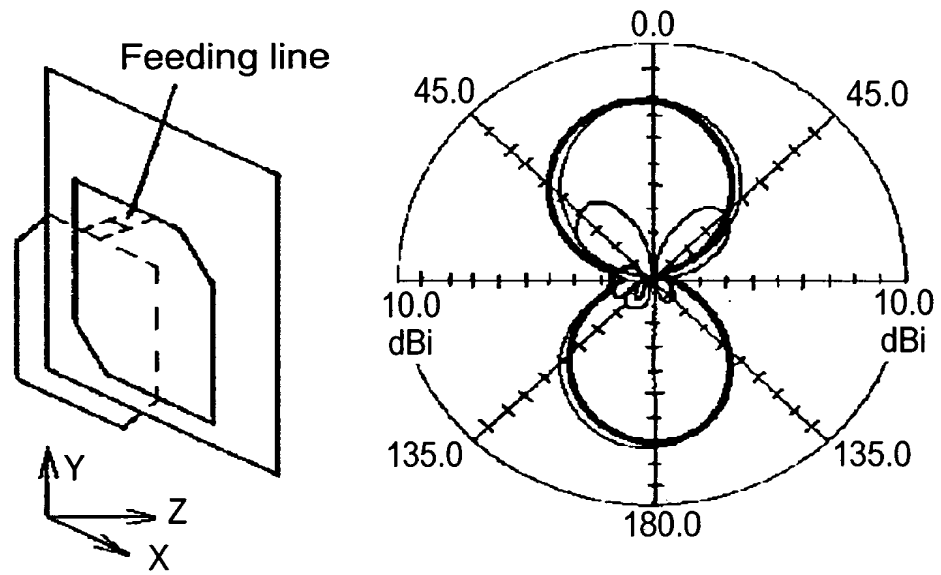


FIG. 43E

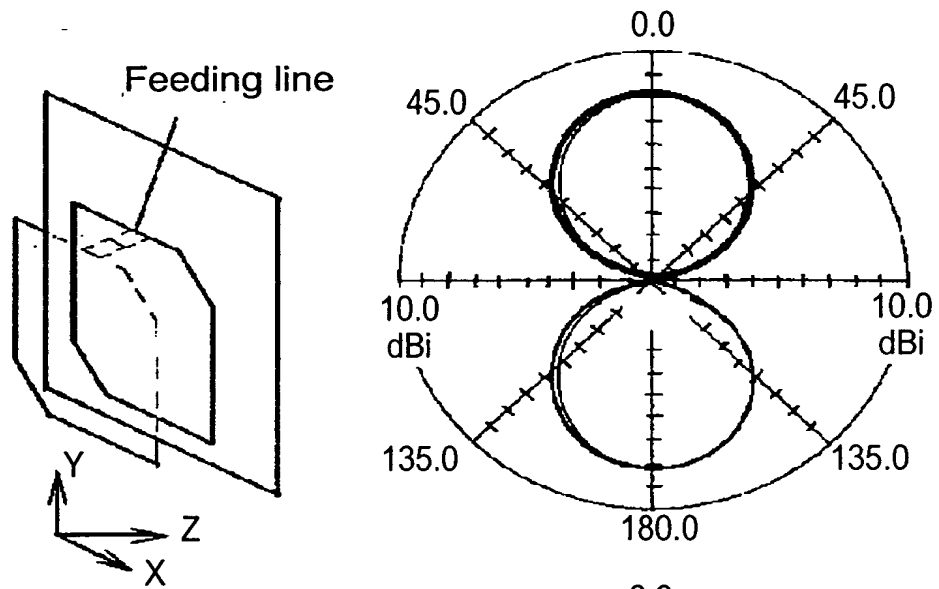


FIG. 43F

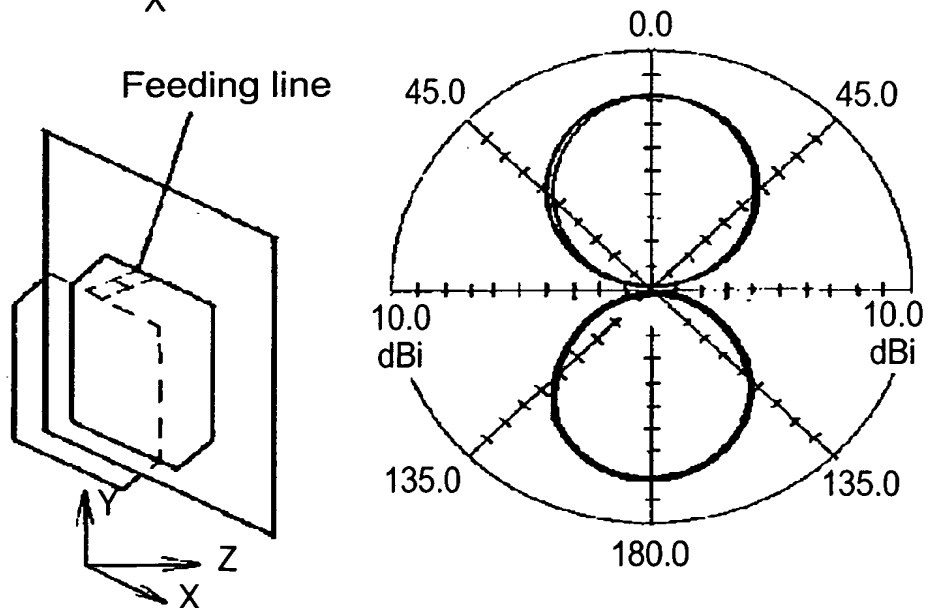


FIG. 44A

- Clockwise polarized wave on ZX face
 — Counterclockwise polarized wave on ZX face
 - - - Clockwise polarized wave on ZY face
 Counterclockwise polarized wave on ZY face

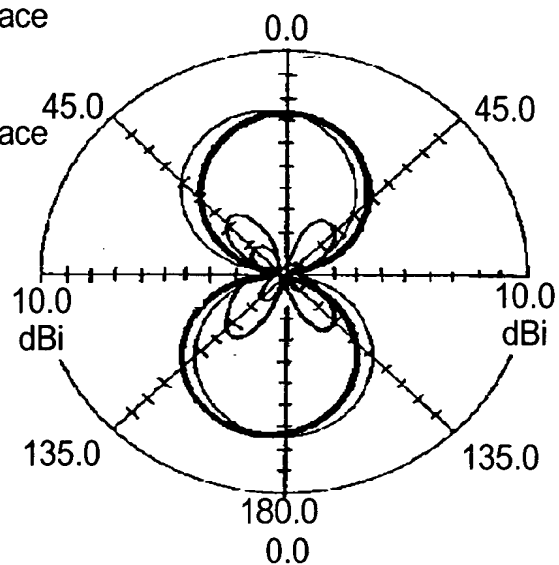
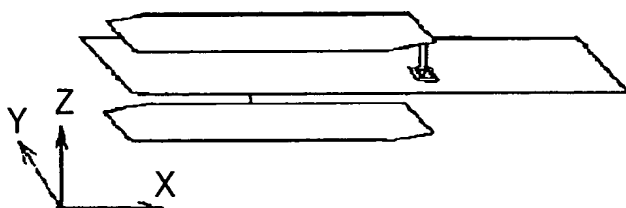


FIG. 44B

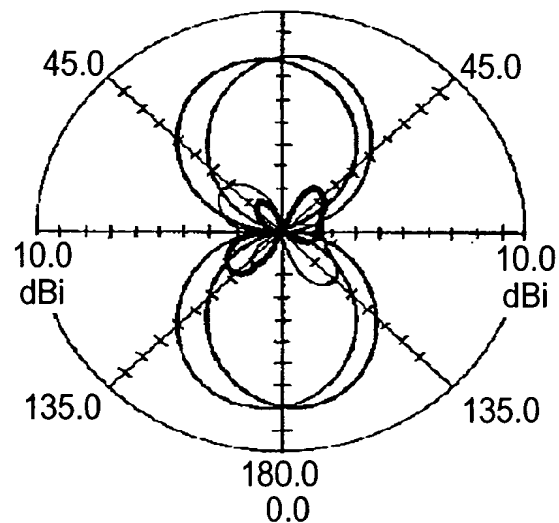
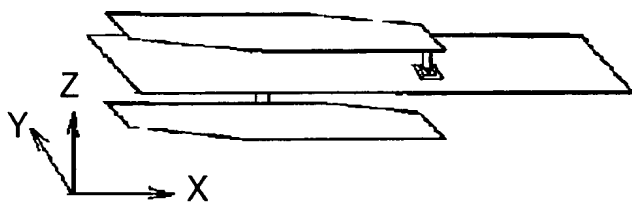


FIG. 44C

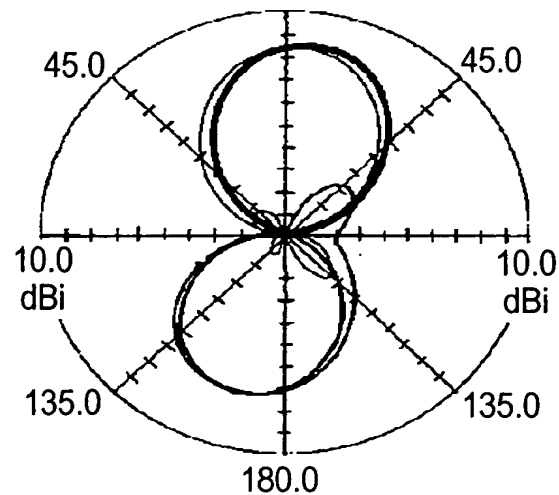
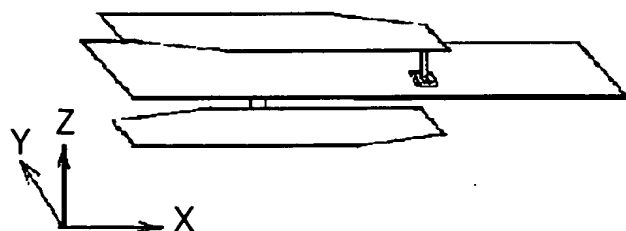


FIG. 45

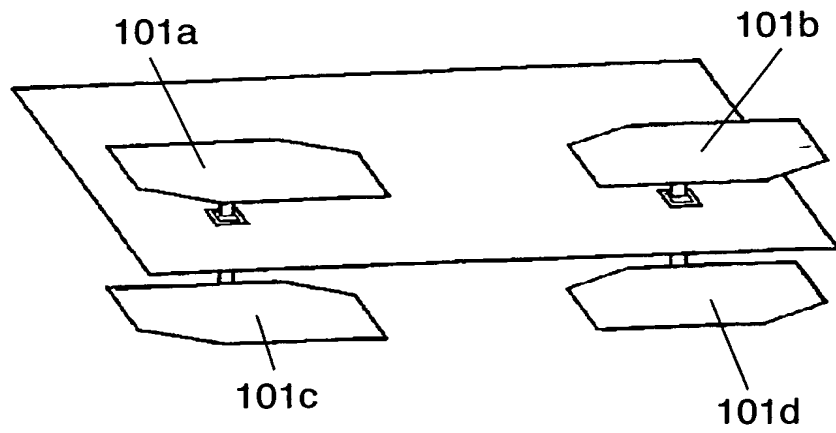


FIG. 46A

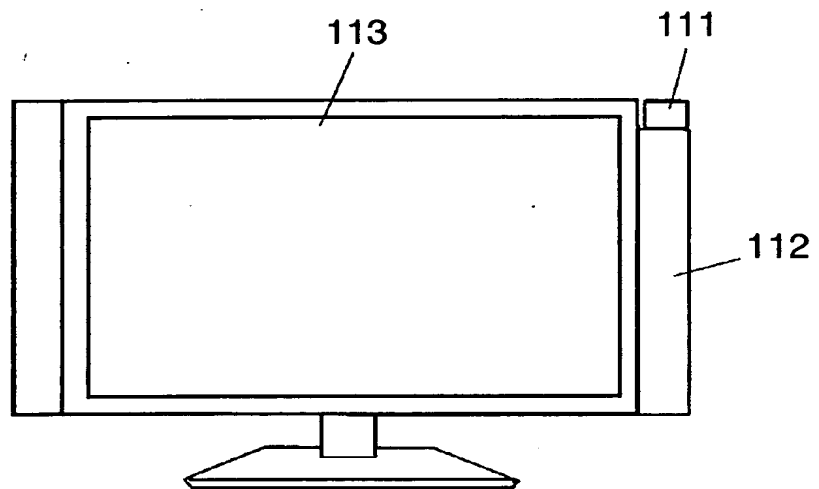


FIG. 46B

